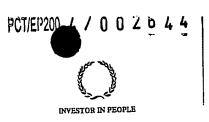




REC'D **2 1 MAY 2004**WIPO PCT



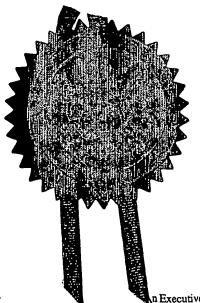
The Patent Office Concept House Cardiff Road Newport South Wales NP10 8QQ

I, the undersigned, being an officer duly authorised in accordance with Section 74(1) and (4) of the Deregulation & Contracting Out Act 1994, to sign and issue certificates on behalf of the Comptroller-General, hereby certify that annexed hereto is a true copy of the documents as originally filed in connection with the patent application identified therein.

In accordance with the Patents (Companies Re-registration) Rules 1982, if a company named in this certificate and any accompanying documents has re-registered under the Companies Act 1980 with the same name as that with which it was registered immediately before re-registration save for the substitution as, or inclusion as, the last part of the name of the words "public limited company" or their equivalents in Welsh, references to the name of the company in this certificate and any accompanying documents shall be treated as references to the name with which it is so re-registered.

In accordance with the rules, the words "public limited company" may be replaced by p.l.c., plc, P.L.C. or PLC.

Re-registration under the Companies Act does not constitute a new legal entity but merely subjects the company to certain additional company law rules.



PRIORITY DOCUMENT

SUBMITTED OR TRANSMITTED IN COMPLIANCE WITH RULE 17.1(a) OR (b)

Signed

Dated

30 January 2004

BEST AVAILABLE COFY

n Executive Agency of the Department of Trade and Industry

atents Form 1/77

Pate : Act 1977 (Rule 16)

The Patent Office

1/77

Request for grant of a patent
(See the notes on the back of this form. You can also g

(See the notes on the back of this form. You can also get an explanatory leaflet from the Patent Office to help you fill in this form) 17MAR03 E792448-1 D01030_ P01/7700 0.00-0305918.5

The Patent Office Cardiff Road Newport Gwent NP9 1RH

MG/PMS/PB60133P 1. Your reference 2. Patent application number 0305918.5 (The Patent Office will fill in his part) Glaxo Group Limited 3. Full name, address and postcode of the or of Glaxo Wellcome House, Berkeley Avenue, each applicant (underline all surnames) Greenford, Middlesex UB6 0NN, Great Britain 473587003. Patents ADP number (if you know it) If the applicant is a corporate body, give the United Kingdom country/state of its incorporation Novel Compounds 4. Title of the invention Corporate Intellectual Property 5. Name of your agent (if you have one) GlaxoSmithKline "Address for service" in the United Kingdom Corporate Intellectual Property (CN9 25.1) to which all correspondence should be sent 980 Great West Road 807 25S5000. (including the postcode) BRENTFORD Middlesex TW8 9GS Patents ADP number (if you know it) Priority application number Date of filing Country 6. If you are declaring priority from one or more (day / month / year) (if you know it) earlier patent applications, give the country and the date of filing of the or each of these earlier applications and (if you know it) the or each application number Date of filing 7. If this application is divided or otherwise Number of earlier application (day / month / year) derived from an earlier UK application, give the number and the filing date of the earlier application

8. Is a statement of inventorship and of right to grant of a patent required in support of this request? (Answer yes if:

a) any applicant named in part 3 is not an inventor, or

b) there is an inventor who is named as an applicant, or

c) any named applicant is a corporate body

See note (d)

Patents Form 1/77

 Tater the number of sheets for any of the lowing items you are filing with this form.
 Do not count copies of the same document

Continuation sheets of this form

0

Description Claim(s) 81 -

Abstract

ō.

Drawings

If you are also filing any of the following, state how many against each item.

Priority Documents

Translations of priority documents

Statement of inventorship and right to grant of a patent (Patents Form 7/77)

Request for preliminary examination and search (Patents Form 9/77)

Request for substantive examination (Patents Form 10/77)

Any other documents (please specify)

11.

We request the grant of a patent on the basis of this

application

Signature /

M Gibar

Date 14-Mar-03

 Name and daytime telephone number of person to contact in the United Kingdom

M Gibson 01279 644841

Warning

After an application for a Patent has beeen filed, the Comptroller of the Patent Office will consider whether publication or communication of the invention should be prohibited or restricted under Section 22 of the Patents Act 1977. You will be informed tf it is necessary to prohibit or restrict your invention in this way. Furthermore, if you live in the United Kingdom, Section 23 of the Patents Act 1977 stops you from applying for a patent abroad without first getting written permission unless an application has been filed at least six weeks beforehand in the United Kingdom for a patent for the same invention and either no direction prohibiting publication or communication has been given, or any such direction has been revoked.

Notes

- a) If you need help to fill in this form or you have any questions, please contact the Patent Office on 0645 500505
- b) Write your answers in capital letters using black ink or you may type them.
- c) If there is not enough space for all relevant details on any part of this form, please continue on a separate sheet of paper and write "see continuation sheet" in the relevant part(s). Any continuation sheet should be attached to this form.
- d) If you have answered 'Yes' Patents Form 7/77 will need to be filed.
- f) For details of the fee and ways to pay please contact the Patent Office.

Patents Form 1/77

5

25

30

35

40

NOVEL COMPOUNDS

The present invention relates to novel hydroxyethylamine compounds having Asp2 (β -secretase, BACE1 or Memapsin) inhibitory activity, processes for their preparation, to compositions containing them and to their use in the treatment of diseases characterised by elevated β - amyloid levels or β -amyloid deposits, particularly Alzheimer's disease.

Alzheimer's disease is a degenerative brain disorder in which extracellular deposition of $\ensuremath{\mathsf{A}\beta}$ in the form of senile plaques represents a key pathological hallmark of the disease 10 (Selkoe, D. J. (2001) Physiological Reviews 81: 741-766). The presence of senile plaques is accompanied by a prominent inflammatory response and neuronal loss. βamyloid (Aβ) exists in soluble and insoluble, fibrillar forms and a specific fibrillar form has been identified as the predominant neurotoxic species (Vassar, R. and Citron, M. (2000) Neuron 27: 419-422). In addition it has been reported that dementia correlates more 15 closely with the levels of soluble amyloid rather than plaque burden (Naslund, J. et al. (2000) J. Am. Med. Assoc. 12: 1571-1577; Younkin, S. (2001) Nat. Med. 1: 8-19). Aβ is known to be produced through the cleavage of the beta amyloid precursor protein (also known as APP) by an aspartyl protease enzyme known as Asp2 (also known as β secretase, BACE1 or Memapsin) (De Strooper, B. and Konig, G. (1999) Nature 402: 20 471-472).

Therefore, it has been proposed that inhibition of the Asp2 enzyme would reduce the level of APP processing and consequently reduce the levels of A β peptides found within the brain. Therefore, it is also thought that inhibition of the Asp2 enzyme would be an effective therapeutic target in the treatment of Alzheimer's disease.

APP is cleaved by a variety of proteolytic enzymes (De Strooper, B. and Konig, G. (1999) Nature **402**: 471-472). The key enzymes in the amyloidogenic pathway are Asp2 (β -secretase) and γ -secretase both of which are aspartic proteinases and cleavage of APP by these enzymes generates A β . The non-amyloidogenic, α -secretase pathway, which precludes A β formation, has been shown to be catalysed by a number of proteinases, the best candidate being ADAM10, a disintegrin and metalloproteinase. Asp1 has been claimed to show both α - and β -secretase activity *in vitro*. The pattern of expression of Asp1 and Asp2 are quite different, Asp2 is most highly expressed in the pancreas and brain while Asp1 expression occurs in many other peripheral tissues. The Asp2 knockout mouse indicates that lack of Asp2 abolished A β production and also shows that in this animal model endogenous Asp1 cannot substitute for the Asp2 deficiency (Luo, Y. *et al.* (2001) Nat Neurosci. **4**: 231-232; Cai, H. *et. al.* (2001) Nat Neurosci. **4**: 233-234; Roberds, S. L. *et al.* (2001) Hum. Mol. Genet. **10**: 1317-1324).

For an agent to be therapeutically useful in the treatment of Alzheimer's disease it is preferable that said agent is a potent inhibitor of the Asp2 enzyme, but should ideally also be selective for Asp2 over other enzymes of the aspartyl proteinase family, e.g Cathepsin D (Connor, G. E. (1998) Cathepsin D in Handbook of Proteolytic Enzymes, Barrett, A. J., Rawlings, N. D., & Woesner, J. F. (Eds) Academic Press London. pp828-836).

WO 01/70672, WO 02/02512, WO 02/02505 and WO 02/02506 (Elan Pharmaceuticals Inc.) describe a series of hydroxyethylamine compounds having β -secretase activity which are implicated to be useful in the treatment of Alzheimer's disease.

We have found a novel series of compounds which are potent inhibitors of the Asp2 enzyme, thereby indicating the potential for these compounds to be effective in the treatment of disease characterised by elevated β -amyloid levels or β -amyloid deposits, such as Alzheimer's disease.

Thus, according to a first aspect of the present invention we provide a compound of formula (I):

20

10

15

wherein

R¹ represents aryl or heteroaryl;

R² represents C₁₋₆ alkyl;

25 R^{2a} represents hydrogen, C₁₋₃ alkyl or halogen;

n represents 0, 1 or 2;

A represents -C(H)=, $-C(R^{2b})=$ or -N=:

 R^{2b} represents C_{1-3} alkyl, C_{2-4} alkenyl, halogen, C_{1-3} alkoxy, amino, cyano or hydroxy; B represents $-C(R^3)$ = or -N=;

R³ represents hydrogen, halogen, optionally substituted C₁₋₈ alkyl, C₂₋₆ alkenyl, aryl, heteroaryl, heterocyclyl, -C₁₋₈ alkyl-aryl, -C₁₋₆ alkyl-heteroaryl, -C₁₋₆ alkyl-heterocyclyl, -C₂₋₆ alkenyl-aryl, -C₂₋₆ alkenyl-heteroaryl, -C₂₋₆ alkenyl-heterocyclyl, C₃₋₈ cycloalkyl, -C₁₋₆ alkyl-C₃₋₈ cycloalkyl, cyano, azido, nitro, sulphoxide, -NR⁷R⁸, -NR⁹COR¹⁰, -NR¹¹SO₂R¹², -OR¹³, -SO₂R¹⁴, -SR¹⁵, -C≡CR¹⁶, -C₀₋₆ alkyl-(CF₂)₉CF₃, -CONR¹⁷R¹⁸, COOR¹⁹, -C₁₋₆ alkyl-

NR²⁰R²¹ or -C₁₋₈ alkyl-N₃, or R³ together with R^{2a} on adjacent carbon atoms may form a fused 5-7 membered saturated or partially saturated carbocyclic or heterocyclic ring;

 R^4 represents optionally substituted C_{1-6} alkyl, $-C_{1-6}$ alkyl- C_{3-8} cycloalkyl, $-C_{1-6}$ alkyl-aryl, $-C_{1-6}$ C₁₋₈ alkyl-heteroaryl or -C₁₋₈ alkyl-heterocyclyl;

R⁵ represents hydrogen, optionally substituted C₁₋₁₀ alkyl, -C₃₋₈ cycloalkyl, -C₃₋₈ cycloalkenyl, aryl, heteroaryl, heterocyclyl, -C₁₋₅ alkyl-C₃₋₈ cycloalkyl, -C₃₋₈ cycloalkyl-aryl, -heterocyclyl-aryl, - C_{1-6} alkyl-aryl-heteroaryl, - $C(R^aR^b)$ -CONH- C_{1-6} alkyl, - $C(R^cR^d)$ -CONH- $C_{3-8} \ cycloalkyl, \ -C_{1-8} \ alkyl-S-C_{1-6} \ alkyl, \ -C_{1-6} \ alkyl-NR^eR^f, \ -C(R^gR^h)-C_{1-6} \ alkyl, \ -C(R^iR^j)-aryl, \ -C_{1-6} \ alkyl-NR^eR^f, \ -C_{1-6} \ alkyl, \ -C_{1-6} \ alkyl,$ $-C(R^kR^l)-C_{1-6} \text{ alkyl-aryl, } -C(R^mR^n)-C_{1-6} \text{ alkyl-heteroaryl, } -C(R^oR^p)-C_{1-6} \text{ alkyl-heterocyclyl, } -C(R^oR^p)-C_{1-6} \text{ alkyl-he$ C_{1-6} alkyl-O- C_{1-6} alkyl-aryl, - C_{1-6} alkyl-O- C_{1-6} alkyl-heteroaryl or - C_{1-6} alkyl-O- C_{1-6} alkylheterocyclyl;

 R^7 , R^8 , R^{9} , R^{10} , R^{13} , R^{16} , R^{17} , R^{18} , R^{20} and R^{21} independently represent hydrogen, C_{1-6} 10 alkyl, C_{2-6} alkenyl, C_{3-8} cycloalkyl, aryl, heteroaryl, heterocyclyl, $-C_{1-6}$ alkyl $-C_{3-8}$ cycloalkyl, -C₁₋₆ alkyl-aryl, -C₁₋₆ alkyl-heteroaryl, -C₁₋₆ alkyl-heterocyclyl or -CO-C₁₋₆ alkyl; $R^{14},\,R^{15}$ and R^{19} independently represent hydrogen, $C_{1.8}$ alkyl, $C_{2.6}$ alkenyl, $C_{3.8}$ cycloalkyl, aryl, heteroaryl, heterocyclyl, -C₁₋₆ alkyl-C₃₋₈ cycloalkyl, -C₁₋₆ alkyl-aryl, -C₁₋₆ alkyl-heteroaryl or -C₁₋₆ alkyl-heterocyclyl; 15

 R^{11} , R^a , R^c , R^s , R^f , R^g , R^h , R^i , R^j , R^k , R^l , R^m , R^n , R^o and R^p independently represent hydrogen, C₁₋₆ alkyl or C₃₋₈ cycloalkyl;

R^b and R^d independently represent hydrogen, C₁₋₆ alkyl, C₃₋₈ cycloalkyl or -C₁₋₆ alkyl-SO₂- C_{1-6} alkyl or R^a and R^b , R^c and R^d , R^g and R^h , R^l and R^l and R^l and R^m and R^n

together with the carbon atom to which they are attached may form a C_{3-8} cycloalkyl 20

R¹² represents C₁₋₆ alkyl or C₃₋₈ cycloalkyl;

a represents 1 to 3;

25

35

optional substituents for alkyl groups of R3, R4 and R5 include one or more (eg. 1, 2 or 3)

halogen, C₁₋₆ alkoxy, amino, cyano or hydroxy groups; and wherein said aryl, heteroaryl or heterocyclyl groups may be optionally substituted by one or more (eg. 1, 2 or 3) C_{1-6} alkyl, halogen, -CF₃, -OCF₃, oxo, C_{1-6} alkoxy, C_{2-6} alkynyl, C₂₋₆ alkenyl, amino, cyano, nitro, -NR²²COR²³, -CONR²²R²³ -C₁₋₆ alkyl-NR²² R²³ (wherein R^{22} and R^{23} independently represent hydrogen or C_{1-6} alkyl), $-C_{1-6}$ alkyl-O-C₁₋₆ alkyl, $-C_{1-6}$

alkanoyl or hydroxy groups; 30 or a pharmaceutically acceptable salt or solvate thereof.

References to alkyl include references to both straight chain and branched chain aliphatic isomers of the corresponding alkyl. It will be appreciated that references to alkenyl shall be interpreted similarly.

References to C₃₋₈ cycloalkyl include references to all alicyclic (including branched) isomers of the corresponding alkyl.

References to 'aryl' include references to monocyclic carbocyclic aromatic rings (eg. 40 phenyl) and bicyclic carbocyclic aromatic rings (e.g. naphthyl) or carbocyclic benzofused rings (eg. C₃₋₈ cycloalkyl fused to a phenyl ring).

5

10

15

20

40

References to 'heteroaryl' include references to mono- and bicyclic heterocyclic aromatic rings containing 1-4 hetero atoms selected from nitrogen, oxygen and sulphur. Examples of monocyclic heterocyclic aromatic rings include e.g. thienyl, furyl, pyrrolyl, triazolyl, imidazolyl, oxazolyl, thiazolyl, oxadiazolyl, isothiazolyl, isoxazolyl, thiadiazolyl, pyrazolyl, pyrimidyl, pyridazinyl, pyrazinyl, pyridyl, tetrazolyl and the like. Examples of bicyclic heterocyclic aromatic rings include eg. quinolinyl, isoquinolinyl, quinazolinyl, quinoxalinyl, cinnolinyl, naphthyridinyl, indolyl, indazolyl, pyrrolopyridinyl, benzofuranyl, benzothienyl, benzimidazolyl, benzoxazolyl, benzisoxazolyl, benzothiazolyl, benzisothiazolyl, benzothiadiazolyl and the like.

References to 'heterocyclyl' include references to a 5-7 membered non-aromatic monocyclic ring containing 1 to 3 heteroatoms selected from nitrogen, sulphur or oxygen. Examples of heterocyclic non-aromatic rings include e.g. morpholinyl, piperidinyl, piperazinyl, thiomorpholinyl, oxathianyl, dithianyl, dioxanyl, pyrrolidinyl, dioxolanyl, oxathiolanyl, imidazolidinyl, pyrazolidinyl and the like.

Preferably, R¹ represents phenyl, naphthalene or pyridyl optionally substituted by one or more halogen (eg. fluorine or chlorine), cyano, -CF₃, C₁₋₆ alkoxy (eg. methoxy) or – CONR²²R²³ (eg. –CONH₂) groups.

More preferably, R¹ represents aryl (eg. phenyl or naphthalene) or heteroaryl (eg. pyridyl) optionally substituted by one or more halogen (eg. fluorine or chlorine) atoms.

25 Preferably, R² represents methyl, ethyl, i-propyl or butyl, more preferably methyl.

Preferably, n is 0 or 1, more preferably 1.

When n represents 1, R^{2a} is preferably C₁₋₃ alkyl (eg. methyl) or halogen (eg. fluorine), more preferably halogen (eg. fluorine).

When n represents 1, R^{2a} is preferably at the para position of the carbocyclic/heterocyclic ring with respect to the group B.

When A represents –C(R^{2b})=, R^{2b} is preferably: halogen (eg. chlorine or fluorine); or C₁₋₆ alkyi (eg. methyl).

When A represents -C(R^{2b})=, R^{2b} is more preferably fluorine.

Preferably, A represents -C(H)= or -N=.

```
Preferably, B represents -C(R3)=.
       Preferably, R<sup>3</sup> represents:
                 halogen (eg. bromine);
                 C<sub>1-6</sub> alkyl (eg. ethyl, propyl, i-propyl or t-butyl);
 5
                 C_{2-6} alkenyl (eg. -CH=CH<sub>2</sub>, -CH=C(CH<sub>3</sub>)<sub>2</sub>, -CH(CH<sub>3</sub>)=CH<sub>2</sub> or -CH=CH-CH<sub>3</sub>);
                 C<sub>3-8</sub> cycloalkyl (eg. cyclopentyl or cyclohexyl);
                 cyano;
                 aryl (eg. phenyl) optionally substituted by one or more C<sub>1-8</sub> alkyl (eg. methyl)
10
                 heterocyclyl (eg. pyrrolidinyl or isothiazolidinyl) optionally substituted by one or
                 two oxo groups (eg. 2-oxopyrrolidinyl or 1,1-dioxo-isothiazolidinyl);
                 -NR7R8:
                 -OR13:
                 -SO<sub>2</sub>R<sup>14</sup>;
15
                 -SR15;
                  -C≡CR<sup>16</sup>; or
                  -CONR<sup>17</sup>R<sup>18</sup>.
        Preferably, R7 and R8 independently represent:
20
                  hydrogen;
                  C_{1.6} alkyl (eg. methyl, ethyl, propyl, butyl, pentyl, i-propyl, i-butyl, ethylpropyl,
        dimethylpropyl or methylbutyl);
                  C<sub>3-8</sub> cycloalkyl (eg. cyclopentyl or cyclohexyl);
                  aryl (eg. phenyl);
 25
                  -C<sub>1-6</sub> alkyl-C<sub>3-8</sub> cycloalkyl (eg. -CH<sub>2</sub>-cyclopropyl);
                  -C<sub>1.6</sub> alkyl-aryl (eg. -CH<sub>2</sub>-phenyl or -(CH<sub>2</sub>)<sub>2</sub>-phenyl); or
                   -CO-C<sub>1-6</sub> alkyl (eg. -COCH<sub>3</sub>).
         More preferably, R7 and R8 independently represent hydrogen, C1-6 alkyl (eg. methyl or
 30
         ethyl) or -C_{1-6} alkyl-aryl (eg. -CH_2-phenyl), especially hydrogen or C_{1-6} alkyl.
         Preferably, R<sup>13</sup> represents C<sub>1-6</sub> alkyl (eg. ethyl).
         Preferably, R<sup>14</sup> and R<sup>15</sup> independently represent C<sub>1-8</sub> alkyl (eg. methyl or ethyl).
 35
         Preferably, R<sup>16</sup> represents hydrogen or C<sub>1-6</sub> alkyl (eg. methyl).
          Preferably, R<sup>17</sup> and R<sup>18</sup> independently represent C<sub>1-6</sub> alkyl (eg. propyl).
  40
          Preferably, R<sup>4</sup> represents -C<sub>1-6</sub> alkyl-aryl (eg. benzyl) optionally substituted by one or two
          halogen atoms (eg. fluorine). More preferably, R4 represents unsubstituted benzyl.
```

Preferably, R⁵ represents

- -C₁₋₁₀ alkyl (eg. 1,5-dimethylhexyl);
- -C₃₋₈ cycloalkyl (eg. cyclopropyl or cyclohexyl);
- -C(R^iR^i)-aryl (eg. benzyl or 1-phenyl-1-methylethyl) optionally substituted (eg. substituted at the 3 and 5 positions) by one or more halogen, cyano, -OCF₃, -CF₃, C₁₋₆ alkyl or C₁₋₆ alkoxy (eg. methoxy) groups;
 - -C(R°Rd)-CONH-C3-8 cycloalkyl (eg. C(R°Rd)-CONH-cyclohexyl); or
 - -C₃₋₈ cycloalkyl-aryl.

10

5

Preferably, R^c and R^d independently represent hydrogen or methyl, more preferably R^c represents hydrogen and R^d represents methyl.

Preferably, R^I and R^I independently represent hydrogen or C_{1.6} alkyl (eg. methyl) or together with the carbon atom to which they are attached form a C_{3.8} cycloalkyl group.

Preferred compounds according to the invention includes examples E1-E88 as shown below, or a pharmaceutically acceptable salt thereof.

- The compounds of formula (I) can form acid addition salts thereof. It will be appreciated that for use in medicine the salts of the compounds of formula (I) should be pharmaceutically acceptable. Suitable pharmaceutically acceptable salts will be apparent to those skilled in the art and include those described in J. Pharm. Sci., 1977, 66, 1-19, such as acid addition salts formed with inorganic or organic acids e.g.
- 25 hydrochlorides, hydrobromides, sulphates, phosphates, acetates, benzoates, citrates, nitrates, succinates, lactates, tartrates, fumarates, maleates, 1-hydroxy-2-naphthoates, palmoates, methanesulphonates, p-toluenesulphonates, naphthalenesulphonates, formates or trifluoroacetates. The present invention includes within its scope all possible stoichiometric and non-stoichiometric forms.

30

The compounds of formula (I) may be prepared in crystalline or non-crystalline form, and, if crystalline, may optionally be solvated, eg. as the hydrate. This invention includes within its scope stoichiometric solvates (eg. hydrates) as well as compounds containing variable amounts of solvent (eg. water).

35

40

Certain compounds of formula (I) are capable of existing in stereoisomeric forms (e.g. diastereomers and enantiomers) and the invention extends to each of these stereoisomeric forms and to mixtures thereof including racemates. The different stereoisomeric forms may be separated one from the other by the usual methods, or any given isomer may be obtained by stereospecific or asymmetric synthesis. The invention also extends to any tautomeric forms and mixtures thereof. Preferably, compounds of formula (I) are in the form of a single enantiomer of formula (Ia):

$$\begin{array}{c|c}
R^{2} & O & O & R^{4} \\
R^{1} & N & O & H & O & H
\end{array}$$
(Ia)

The compounds of formula (I) and salts and solvates thereof may be prepared by the methodology described hereinafter, constituting a further aspect of this invention.

A process according to the invention for preparing a compound of formula (I) which comprises:

10 (a) reacting a compound of formula (II)

or an activated and/or optionally protected derivative thereof wherein R¹, R², R^{2a}, n, A and B are as defined above, with a compound of formula (III)

- 20 wherein R⁴ and R⁵ are as defined above; or
 - (b) preparing a compound of formula (I) which comprises reductive alkylation of a compound of formula (IV)

5

10

15

20

30

35

$$\begin{array}{c|c}
R^2 \\
O & S & O \\
R^1 & N & H & OH & H
\end{array}$$

$$\begin{array}{c|c}
R^4 \\
R^2 & OH & H
\end{array}$$

wherein R¹, R², R^{2a}, n, A, B and R⁴ are as defined above, with an appropriate aldehyde or ketone; or

- (c) deprotecting a compound of formula (I) which is protected; and optionally thereafter
- (d) interconversion of compounds of formula (I) to other compounds of formula (I).

Where the compound of formula (II) is an activated derivative, (eg. by activation of a carboxylic acid to an acid chloride, mixed anhydride, active ester e.g. mesylate or tosylate, O-acyl-isourea or other species), process (a) typically comprises treatment of said activated derivative with an amine (Ogliaruso, M.A.; Wolfe, J.F. in *The Chemistry of Functional Groups (Ed. Patai, S.) Suppl. B: The Chemistry of Acid Derivatives, Pt. 1* (John Wiley and Sons, 1979), pp 442-8; Beckwith, A.L.J. in *The Chemistry of Functional Groups (Ed. Patai, S.) Suppl. B: The Chemistry of Amides (Ed. Zabricky, J.)* (John Wiley and Sons, 1970), p 73 ff. The acid of formula (II) and amine are preferably reacted in the presence of an activating agents such as 1-(dimethylaminopropyl)-3-ethylcarbodiimide hydrochloride (EDC) and 1-hydroxybenzotriazole (HOBT), or O-(7-azabenzotriazol-1-yl)-*N,N,N',N'*-tetramethyluronium hexafluorophosphate (HATU)

Where the compound of formula (II) is a carboxylic acid, process (a) typically comprises the use of water soluble carbodiimide, HOBT and a suitable base such as tertiary alkylamine or pyridine in a suitable solvent such as DMF and at a suitable temperature, eg. between 0°C and room temperature.

Process (b) typically comprises the use of sodium borohydride triacetate in the presence of a suitable solvent, such as ethanol, dichloromethane and 1,2-dichloroethane and at a suitable temperature, e.g. between 0°C and room temperature.

In process (c), examples of protecting groups and the means for their removal can be found in T. W. Greene and P.G.M. Wuts 'Protective Groups in Organic Synthesis' (J. Wiley and Sons, 3rd Ed. 1999). Suitable amine protecting groups include aryl sulphonyl (e.g. tosyl), acyl (e.g. acetyl), carbamoyl (e.g. benzyloxycarbonyl or t-butoxycarbonyl) and arylalkyl (e.g. benzyl), which may be removed by hydrolysis or hydrogenolysis as

appropriate. Other suitable amine protecting groups include trifluoroacetyl (-COCF₃) which may be removed by base catalysed hydrolysis. Suitable hydroxy protecting groups would be silyl based groups such as t-butyldimethylsilyl, which may be removed using standard methods, for example use of an acid such as trifluoroacetic or hydrochloric acid or a fluoride source such as tetra n-butylammonium fluoride.

Process (d) may be performed using conventional interconversion procedures such as epimerisation, oxidation, reduction, alkylation, aromatic substitution, ester hydrolysis, amide bond formation or removal and sulphonylation. An example of such an interconversion reaction may include interconversion of a compound of formula (I) wherein B represents -C(R3)= and R3 represents a C2-6 alkenyl containing group to a corresponding compound of formula (I) wherein R3 represents a C2-6 alkyl containing group, using standard hydrogenation or reductive conditions. A further example of such an interconversion reaction may include interconversion of a compound of formula (I) wherein R³ represents - C₁₋₈ alkyl-N₃ to a corresponding compound of formula (I) wherein R³ represents -C₁₋₆ alkyl-NH₂, using standard hydrogenation or reductive conditions. A yet further example of such an interconversion reaction may include interconversion of a compound of formula (I) wherein R3 represents a nitro group to a corresponding compound of formula (I) wherein R³ represents NH₂, using standard hydrogenation or reductive conditions. A yet further example of such an interconversion reaction may include interconversion of a compound of formula (I) wherein R³ represents a halogen atom to a corresponding compound of formula (I) wherein R3 represents a C2-6 alkenyl group, using standard Suzuki coupling conditions.

25

20

5

10

15

Compounds of formula (II) and/or activated and optionally protected derivatives thereof may be prepared in accordance with the following process:

wherein R^{2a} , n, A, B, R^1 and R^2 are as defined above, P^1 represents a suitable group such as $C_{1.6}$ alkyl, L^1 represents a suitable leaving group such as a halogen atom (eg. iodine, chlorine or bromine) and L^2 represents a suitable group such as boronic acid or a boronic ester.

5

Step (i) typically comprises the use of a suitable solvent such as dichloromethane and suitable bases such as pyridine and dimethylaminopyridine at a suitable temperature, such as room temperature.

Step (ii) typically comprises the use of copper (II) acetate in the presence of a suitable solvent such as dichloromethane and a suitable base such as triethylamine at a suitable temperature, such as room temperature (Chan *et al.* (1998) Tetrahedron Letters **39**, 2933-2936).

15 Step (iii) typically comprises a standard procedure for conversion of a carboxylic ester to an acid, such as the use of an appropriate hydroxide salt like lithium or sodium salt in an appropriate solvent such as methanol at an appropriate temperature such as room temperature. In the case of a tert-butyl ester this conversion can be achieved by the use of an appropriate acid such as trifluoroacetic acid in an appropriate solvent such as dichloromethane at an appropriate temperature such as O°C. Activated derivatives of compounds of formula (II) may then be prepared as described in process (a) above.

Compounds of formula (II) or activated and optionally protected derivatives thereof may also be prepared in accordance with the following process:

25

10

25

35

wherein R^{2a} , n, A, B, R^1 , R^2 , P^1 and L^1 are as defined above and L^3 represents a suitable leaving group such as a halogen atom (eg. bromine, chlorine or iodine), $OSO_2(CF_2)_0$. $_7CF_3$.

Step (i) typically comprises the use of caesium carbonate, 4,5-bis(diphenylphosphino)-9,9-dimethylxanthene and a suitable catalyst such as tris(dibenzylideneacetone)dipalladium(0) in the presence of a suitable solvent (eg. toluene) at a suitable temperature, eg. 100°C.

Step (ii) typically comprises the use of lithium diisopropylamide in the presence of a suitable solvent such as tetrahydrofuran at a suitable temperature, eg. heating from - 78°C to room temperature.

Step (iii) typically comprises a standard procedure for conversion of a carboxylic ester to an acid, such as the use of an appropriate hydroxide salt such as lithium or sodium salt in an appropriate solvent such as methanol at an appropriate temperature such as room temperature. In the case of a tert-butyl ester this conversion can be achieved by the use of an appropriate acid such as trifluoroacetic acid in an appropriate solvent such as dichloromethane at an appropriate temperature such as 0°C. Activated derivatives of compounds of formula (II) may then be prepared as described in process (a) above.

Compounds of formula (III) may be prepared in accordance with the following process:

wherein R⁴ and R⁵ are as defined above and P² represents a suitable amine protecting group, such as t-butoxycarbonyl.

Step (i) typically comprises the reaction of a compound of formula (X) with a compound of formula NH₂R⁵ in the presence of a suitable solvent, e.g. ethanol at a suitable temperature, e.g. reflux.

Step (ii) typically comprises the use of suitable deprotection reactions as described above for process (c), eg. when P² represents t-butoxycarbonyl, deprotection typically comprises the use of trifluoroacetic acid in the presence of a suitable solvent, such as dichloromethane at a suitable temperature, e.g. between 0°C and room temperature.

5

10

15

20

Compounds of formula (IV) may be prepared in accordance with the following process:

wherein R^1 , R^2 , R^{2a} , n, A, B, R^4 and P^2 are as defined above and P^3 represents a suitable amine protecting group different to P^2 , such as -COOCH₂-phenyl.

Step (i) typically comprises the reaction of a compound of formula (X) in aqueous ammonia in the presence of a suitable solvent, e.g. ethanol at a suitable temperature, e.g. reflux.

When P³ represents -COOCH₂-phenyl, step (ii) typically comprises the use of CICOOCH₂-phenyl in the presence of a suitable base, e.g. triethylamine, a suitable solvent, e.g. dimethylformamide at a suitable temperature, e.g. between 0°C and room temperature.

Step (iii) typically comprises the use of suitable deprotection reactions as described above for process (c), eg. when P² represents t-butoxycarbonyl, deprotection typically comprises the use of trifluoroacetic acid in the presence of a suitable solvent, such as dichloromethane at a suitable temperature, e.g. between 0°C and room temperature.

Step (iv) typically comprises reacting a compound of formula (XIII) with a compound of formula (II) in the presence of water soluble carbodilmide and HOBT.

5

15

20

40

Step (iv) typically comprises the use of suitable deprotection reactions as described above for process (c), eg. when P³ represents -COOCH₂-phenyl, deprotection typically comprises the use of a suitable catalyst, eg. palladium in the presence of a suitable solvent, e.g. water and ethanol and in the presence of a suitable hydrogen source, e.g. ammonium formate at a suitable temperature, eg. 60°C.

Compounds of formula (V) are either commercially available or may be prepared from commercially available compounds using standard procedures.

10 Compounds of formula (X) are either known or may be prepared in accordance with known procedures.

As a further aspect of the invention there is thus provided a compound of formula (I) or a pharmaceutically acceptable salt or solvate thereof for use as a pharmaceutical, particularly in the treatment of patients with diseases characterised by elevated β -amyloid levels or β -amyloid deposits.

According to another aspect of the invention, there is provided the use of a compound of formula (I) or a physiologically acceptable salt or solvate thereof for the manufacture of a medicament for the treatment of patients with diseases characterised by elevated β -amyloid levels or β -amyloid deposits.

In a further or alternative aspect there is provided a method for the treatment of a human or animal subject with diseases characterised by elevated β -amyloid levels or β -amyloid deposits, which method comprises administering to said human or animal subject an effective amount of a compound of formula (I) or a physiologically acceptable salt or solvate thereof.

As a further aspect of the invention there is thus provided a pharmaceutical composition comprising a compound of formula (I) or a pharmaceutically acceptable salt or solvate thereof for use in the treatment of diseases characterised by elevated β-amyloid levels or β-amyloid deposits.

It will be appreciated by those skilled in the art that reference herein to treatment extends to prophylaxis as well as the treatment of diseases characterised by elevated β-amyloid levels or β-amyloid deposits.

The compounds according to the invention may be formulated for administration in any convenient way, and the invention therefore also includes within its scope pharmaceutical compositions for use in the therapy of diseases characterised by elevated β -amyloid levels or β -amyloid deposits, comprising a compound of formula (I) or

5

10

15

20

30

40

a physiologically acceptable salt or solvate thereof together, if desirable, with one or more physiologically acceptable diluents or carriers.

It will be appreciated that diseases characterised by elevated β -amyloid levels or β amyloid deposits include Alzheimer's disease, mild cognitive impairment, Down's syndrome, hereditary cerebral haemorrhage with β-amyloidosis of the Dutch type, cerebral β -amyloid angiopathy and various types of degenerative dementias, such as those associated with Parkinson's disease, progressive supranuclear palsy, cortical basal degeneration and diffuse Lewis body type of Alzheimer's disease.

Most preferably, the disease characterised by elevated β -amyloid levels or β -amyloid deposits is Alzheimer's disease.

There is also provided a process for preparing such a pharmaceutical formulation which comprises mixing the ingredients.

Compounds of formula (I) may be used in combination with other therapeutic agents. Suitable examples of such other therapeutic agents may be acetylcholine esterase inhibitors, gamma secretase inhibitors, anti-inflammatory agents such as cyclooxygenase II inhibitors, antioxidants or p-glycoprotein (P-gp) inhibitors. When the compounds are used in combination with other therapeutic agents, the compounds may be administered either sequentially or simultaneously by any convenient route.

25 The compounds according to the invention may, for example, be formulated for oral, inhaled, intranasal, buccal, enteral, parenteral, topical, sublingual, intrathecal or rectal administration, preferably for oral administration.

Tablets and capsules for oral administration may contain conventional excipients such as binding agents, for example syrup, acacia, gelatin, sorbitol, tragacanth, mucilage of starch, cellulose or polyvinyl pyrrolidone; fillers, for example, lactose, microcrystalline cellulose, sugar, maize- starch, calcium phosphate or sorbitol; lubricants, for example, magnesium stearate, stearic acid, talc, polyethylene glycol or silica; disintegrants, for example, potato starch, croscarmellose sodium or sodium starch glycollate; or wetting 35 agents such as sodium lauryl sulphate. The tablets may be coated according to methods well known in the art. Oral liquid preparations may be in the form of, for example, aqueous or oily suspensions, solutions, emulsions, syrups or elixirs, or may be presented as a dry product for constitution with water or other suitable vehicle before use. Such liquid preparations may contain conventional additives such as suspending agents, for example, sorbitol syrup, methyl cellulose, glucose/sugar syrup, gelatin, hydroxymethyl cellulose, carboxymethyl cellulose, aluminium stearate gel or hydrogenated edible fats; emulsifying agents, for example, lecithin, sorbitan mono-oleate

15

20

or acacia; non-aqueous vehicles (which may include edible oils), for example almond oil, fractionated coconut oil, oily esters, propylene glycol or ethyl alcohol; or preservatives, for example, methyl or propyl p- hydroxybenzoates or sorbic acid. The preparations may also contain buffer salts, flavouring, colouring and/or sweetening agents (e.g. mannitol) as appropriate.

For buccal administration the compositions may take the form of tablets or lozenges formulated in conventional manner.

The compounds may also be formulated as suppositories, e.g. containing conventional suppository bases such as cocoa butter or other glycerides.

The compounds according to the invention may also be formulated for parenteral administration by bolus injection or continuous infusion and may be presented in unit dose form, for instance as ampoules, vials, small volume infusions or pre-filled syringes, or in multi-dose containers with an added preservative. The compositions may take such forms as solutions, suspensions, or emulsions in aqueous or non-aqueous vehicles, and may contain formulatory agents such as anti-oxidants, buffers, antimicrobial agents and/or tonicity adjusting agents. Alternatively, the active ingredient may be in powder form for constitution with a suitable vehicle, e.g. sterile, pyrogen-free water, before use. The dry solid presentation may be prepared by filling a sterile powder aseptically into individual sterile containers or by filling a sterile solution aseptically into each container and freeze-drying.

When the compounds of the invention are administered topically they may be presented as a cream, ointment or patch.

The composition may contain from 0.1% to 99% by weight, preferably from 10 to 60% by weight, of the active material, depending on the method of administration.

The dose of the compound used in the treatment of the aforementioned disorders will vary in the usual way with the seriousness of the disorders, the weight of the sufferer, and other similar factors. However, as a general guide suitable unit doses may be 0.05 to 3000 mg; and such unit doses may be administered more than once a day, for example one, two, three or four times per day (preferably once or twice); and such therapy may extend for a number of weeks, months or years.

All publications, including but not limited to patents and patent applications, cited in this specification are herein incorporated by reference as if each individual publication were specifically and individually indicated to be incorporated by reference herein as though fully set forth.

Examples

40

Preparation of Intermediates

Description F1

5

10

15

((S)-1-Cyclohexylcarbamoyl-ethyl)-carbamic acid tert-butyl ester (F1)

(S)-2-tert-Butoxycarbonylamino-propionic acid (1.5 g, 8.0 mmol, 1 equiv), 1-(3-dimethylaminopropyl)-3-ethyl-carbodiimide hydrochloride (1.84 g, 9.6 mmol, 1.2 equiv), 1-hydroxybenzotriazole hydrate (1.47 g, 9.6 mmol, 1.2 equiv), 4-ethylmorpholine (1.76 g, 16 mmol, 2 equiv) and cyclohexylamine (1.1 ml, 9.6 mmol, 1.2 equiv) in CH₂Cl₂ (10 ml) were stirred at room temperature for 16 h. The solution was concentrated *in vacuo* and the residue dissolved in AcOEt. The organic phase was washed with 2N aqueous HCl solution, saturated aqueous NaHCO₃ solution and brine, dried over MgSO₄ and concentrated *in vacuo* to give ((S)-1-cyclohexylcarbamoyl-ethyl)-carbamic acid *tert*-butyl ester (F1) (2.2 g, 98%) as a colourless oil.

Description F2

2-(3-Methoxy-phenyl)-2-methyl-propionic acid ethyl ester (F2)

To a solution of (3-methoxy-phenyl)-acetic acid ethyl ester (19.72 g, 0,101 m, 1 equiv) in THF (200 ml) was added NaH (60% in mineral oil, 8.8g, 0.222 mol, 2.2 equiv) then iodomethane (26 ml, 0.4 mol, 4 equiv). The resulting mixture was stirred at room temperature for 16 h then partitioned between AcOEt and saturated NaHCO₃ aqueous solution. The two layers were separated and the organic phase washed with brine, dried over MgSO₄ and concentrated *in vacuo* to give 2-(3-methoxy-phenyl)-2-methyl-propionic acid ethyl ester (F2) (20.85 g, 98%) as an orange oil.

Description F3

2-(3-Methoxy-phenyl)-2-methyl-propionic acid (F3)

30

To a solution of 2-(3-methoxy-phenyl)-2-methyl-propionic acid ethyl ester (F2) (20.95g, 94 mmol, 1 equiv) in EtOH (200 ml) was added 2N NaOH aqueous solution (90 ml, 180 mmol, 1.9 equiv) and the resulting mixture was stirred at 70°C for 16 h then cooled to room temperature. Most of EtOH was removed *in vacuo* and the residue extracted with

AcOEt then acidified to pH 1. The aqueous phase was then extracted with AcOEt and the organic phase dried over MgSO₄ and concentrated *in vacuo* to give 2-(3-methoxy-phenyl)-2-methyl-propionic acid (F3) (15g, 82%) as a yellow oil.

Description F4

[1-(3-Methoxy-phenyl)-1-methyl-ethyl]-carbamic acid benzyl ester (F4)

To a solution of 2-(3-methoxy-phenyl)-2-methyl-propionic acid (F3) (1g, 5.15 mmol, 1 equiv) in toluene (20 ml) at room temperature was added NEt₃ (1.07 ml, 7.72 mmol, 1.5 equiv) and then diphenylphosphoryl azide (2.2 ml, 10.3 mmol, 2 equiv). The resulting mixture was then heated at 80°C for 2 h then benzyl alcohol (1.61 ml, 15.45 mmol, 3 equiv) was added and the solution heated for a further 2 h, cooled to room temperature and partitioned between EtOAc and saturated NaHCO₃ aqueous solution. The two layers were separated and the aqueous phase dried over MgSO₄ and concentrated *in vacuo*. Purification of the residue by flash chromatography on silica gel (*iso*-hexane/AcOEt: 9/1) gave [1-(3-methoxy-phenyl)-1-methyl-ethyl]-carbamic acid benzyl ester (F4) (1g, 65%) as a yellow gum.

Description F5

15

20

25

30

1-(3-Methoxy-phenyl)-1-methyl-ethylamine (F5)

$$H_2N$$

A flask was charged with [1-(3-methoxy-phenyl)-1-methyl-ethyl]-carbamic acid benzyl ester (F4) (1 g, 3.34 mmol, 1 equiv), 10% palladium on charcoal (50% wet, 100 mg, 10% w/w), NH₄COOH (2.1 g, 33 mmol, 10 equiv), EtOH (40 ml) and H₂O (8 ml). The resulting mixture was stirred at 80°C for 2 h, cooled to room temperature and the catalyst was filtered off using a pad of celite. Most of the EtOH was removed *in vacuo* and the residue was diluted with 1N HCl aqueous solution. The aqueous phase was extracted with AcOEt then basified to pH 13 and extracted twice with AcOEt. The combined organic layers were dried over MgSO₄ and concentrated *in vacuo* to give 1-(3-methoxy-phenyl)-1-methyl-ethylamine (F5) (290 mg, 53%) as a yellow gum.

Description F6

(S)-2-Amino-N-cyclohexyl-propionamide (F6)

((S)-1-Cyclohexylcarbamoyl-ethyl)-carbamic acid *tert*-butyl ester (F1) (2.32 g, 8.6 mmol, 1 equiv) was dissolved in 4M HCl in dioxan (40 ml) and the solution was stirred for 1 h at room temperature then concentrated *in vacuo*. The residue was triturated with Et₂O to give (S)-2-amino-N-cyclohexyl-propionamide hydrochloride salt (F6) (2.0 g, 95%) as a white solid.

Description F7

5-Nitro-isophthalamic acid methyl ester (F7)

10

15

A suspension of 5-nitro-isophthalic acid monomethyl ester (10 g, 44 mmol, 1 equiv) in CH_2Cl_2 (250 ml) was treated with $(COCl)_2$ (4.36 ml, 50 mmol, 1.1 equiv) followed by a few drops of DMF. The resulting mixture was stirred for 30 min at 35°C then cooled to 0°C. 32% aqueous ammonia (10 ml, excess) was slowly added and the resulting mixture was stirred for 5 min. The precipitate formed was filtered to give 5-nitro-isophthalamic acid methyl ester (F7) (9 g, 90%) as a white solid.

Description F8

3-Cyano-5-nitro-benzoic acid methyl ester (F8)

20

25

A suspension of 5-nitro-isophthalamic acid methyl ester (F7) (500 mg, 2.23 mmol, 1 equiv) in CH₂Cl₂ (100 ml) was treated with NEt₃ (1.2 g, 12.0 mmol, 5.4 equiv) and trifluoroacetic anhydride (1.4 mg, 6.7 mmol, 3 equiv). The resulting mixture was stirred for 3 h at room temperature then washed with 2N aqueous HCl solution (50 ml), saturated aqueous NaHCO₃ solution (50 ml), dried over MgSO₄. and concentrated *in vacuo*. The residue was triturated with AcOEt and *iso*-hexane to give 3-cyano-5-nitrobenzoic acid methyl ester (F8) (250 mg, 54%) as a white solid.

Description F9

30 3-Amino-5-cyano-benzoic acid methyl ester (F9)

To a solution of 3-cyano-5-nitro-benzoic acid methyl ester (F8) (700 mg, 3.39 mmol, 1 equiv) in EtOH (50 ml) was added SnCl₂ (3.2 g, 17 mmol, 5 equiv). The resulting mixture was stirred at reflux for 2 h, cooled to room temperature and concentrated *in vacuo*. The residue was partitioned between ice-cold AcOEt and H₂O. The aqueous phase was basified with 2N aqueous NaOH solution until a white precipitate appeared, then slowly with 12.5N aqueous NaOH solution until this precipitate disappeared. The temperature was kept below 10°C during this addition. The two layers were separated and the aqueous phase extracted with AcOEt. The combined organic layers were washed with brine, dried over MgSO₄ and concentrated *in vacuo* to give 3-amino-5-cyano-benzoic acid methyl ester (F9) (300 mg, 50%) as a light tan solid.

Description F10

5-Nitro-N,N-dipropyl-isophthalamic acid methyl ester (F10)

15

20

30

5

10

A suspension of 5-nitro-isophthalic acid monomethyl ester (1.0 g, 4.44 mmol, 1 equiv) in CH_2Cl_2 (40 ml) was treated with $(\text{COCl})_2$ (655 mg, 5.2 mmol, 1.2 equiv) followed by a few drops of DMF. The resulting mixture was stirred for 1 h at room temperature and then dipropylamine (1.65 g, 15 mmol, 3.4 equiv) was added and the resulting solution stirred for a further 30 min. The solution was then washed with 2N aqueous HCl solution (50 ml), saturated aqueous NaHCO₃ solution (50 ml), dried over MgSO₄ and concentrated *in vacuo* to give 5-nitro- N_1N_2 -dipropyl-isophthalamic acid methyl ester (F10) (1.5 g, 110%) as a pale yellow oil.

25 Description F11

5-Amino- N,N-dipropyl-isophthalamic acid methyl ester (F11)

A mixture of 5-nitro-N, N-dipropyl-isophthalamic acid methyl ester (F10) (1.5 g, 4.9 mmol, 1 equiv), NH₄COOH (3.0 g, 49 mmol, 10 equiv), 10% Pd on charcoal (50% wet, 250 mg, 0.082 equiv w/w), EtOH (20 ml) and H₂O (10 ml) was heated at 50°C for 90 min. The

mixture was cooled to room temperature, filtered through a pad of celite and concentrated in vacuo. The residue was dissolved in AcOEt (200 ml) and the resulting solution was washed with saturated NaHCO₃ solution (100ml), dried over MgSO₄ and concentrated in vacuo to give 5-amino-N, N-dipropyl-isophthalamic acid methyl ester (F11) (1.2 g, 88%) as a white waxy solid.

Description F12

10

20

25

30

3-Cyclopent-1-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic tert butyl ester; 3-cyclopent-2-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid tert butyl

3-cyclopent-3-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid tert butyl ester (F12)

To a solution of 3-bromo-5-(methanesulfonyl-phenyl-amino)-benzoic acid tert-butyl ester 15 (C44) (1 g, 2.35 mmol, 1 equiv) in DMF (10 ml) was added cyclopentene (415 μ l, 4.7 mmol, 2 equiv), palladium(II)acetate (25 mg, 0.10 mmol, 0.05 equiv), tri(otolyl)phosphine (70 mg, 0.23 mmol, 0.1 equiv) and triethylamine (980 μ l, 7 mmol, 3 equiv). The resulting mixture was stirred at 125°C for 16 h then cooled to room temperature and partitioned between H₂O and Et₂O. The two layers were separated and the organic phase was dried over Na₂SO₄ and concentrated in vacuo. Purification of the residue by flash chromatography (iso-hexane/AcOEt: 4/1) gave a mixture of 3cyclopent-1-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic tert-butyl ester, 3-cyclopent-2-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid tert-butyl ester and 3-cyclopent-3-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid tert-butyl ester (F12) (450 mg, 46%) as a colourless oil.

Description F13

3-Cyclohex-1-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic tert butyl ester; 3-cyclohex-2-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid tert butyl ester; 3-cyclohex-3-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid tert butyl ester (F13)

Description F13 was prepared in an analogous manner to the procedure described for Description F12 using cyclohexene instead of cyclopentene (470 μ l, 4.7 mmol, 2 equiv) and using 3-bromo-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester (C44) (1 g, 2.35 mmol, 1 equiv) which yielded 350 mg (40%) of a mixture of 3-cyclohex-1-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic *tert* butyl ester, 3-cyclohex-2-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert* butyl ester and 3-cyclohex-3-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert* butyl ester (F13) after purification by flash chromatography on silica gel (*iso*-hexane/EtOAc: 5/1)

10 Description F14

3-(Methanesulfonyl-phenyl-amino)-5-(2-methyl-propenyl)-benzoic acid *tert*-butyl ester (F14)

- To a solution of 3-bromo-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester (C44) (300 mg, 0.7 mmol, 1 equiv) in DME (7 ml) and H₂O (2 ml) was added tetrakis(triphenylphosphine)-palladium(0) (40 mg, 0.035 mmol, 0.05 equiv), and the suspension was stirred for 30 min. 2,4,6 Triisobutenylcyclotriboroxane-pyridine complex (obtained as described by F. Kerins and D. F. O' Shea in *J. Org. Chem*, 2002, 67, 4968-4971) (466 mg, 0.7 mmol, 1 equiv) and K₂CO₃ (97 mg, 0.7 mmol, 1 equiv) were added and the resulting mixture was stirred at 90°C for 4 h, cooled to room temperature and diluted with AcOEt. The organic phase was washed with H₂O, dried over MgSO₄ and concentrated *in vacuo*. Purification by flash chromatography on silica gel (isohexane/AcOEt: 4/1) gave 3-(methanesulfonyl-phenyl-amino)-5-(2-methyl-propenyl)-benzoic acid *tert*-butyl ester (F14) (250 mg, 89%) as a pale yellow oil.
 - Description F15
 3-(Hydroxy-methyl-but-1-ynyl)-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester (F15)

To a solution of 3-bromo-5-(methanesulfonyl-phenyl-amino)-benzoic acid tert-butyl ester (C44) (200 mg, 0.47 mmol, 1 equiv) in DME (2 ml) and H_2O (2 ml) were added K_2CO_3 (136 mg, 1.18 mmol, 2.5 equiv), Cul (9 mg, 0.05 mmol, 0.1 equiv), triphenyl phosphine (14 mg, 0.05 mmol, 0.1 equiv), 10% palladium on charcoal (14 mg, 0.013 mmol, 0.028 equiv) and the solution was stirred at room temperature for 15 min. 2-Methyl-3-butyne-2-ol (113 μ l, 1.15 mmol, 2.5 equiv) was added and the resulting mixture was stirred at 90°C for 16 h then cooled to room temperature. The catalyst was removed by filtration through a pad of celite and the filtrate was diluted with AcOEt. The organic phase was washed with 2N aqueous HCl solution, saturated aqueous NaHCO $_3$ solution, dried over MgSO $_4$ and concentrated *in vacuo*. Purification by flash chromatography on silica gel (iso-hexane/AcOEt: 2/1) gave 3-(hydroxy-methyl-but-1-ynyl)-5-(methanesulfonyl-phenyl-amino)-benzoic acid tert-butyl ester (F15) (150 mg, 75%) as a colourless oil .

15 Description F16

5

10

3-Amino-5-nitro-benzoic acid methyl ester (F16)

To a solution of 3-amino-5-nitro-benzoic acid (65 g, 357 mmol, 1 equiv) in MeOH (650 ml) at 0°C was added SOCl₂ dropwise (39 ml, 536 mmol, 1.5 equiv). The resulting solution was allowed to warm to room temperature and stirred for 16 h. A further portion of SOCl₂ (10 ml, 137 mmol, 0.4 equiv) was added dropwise and the solution was stirred at room temperature for 5 h, at 50°C for 2 h and then cooled to room temperature and concentrated *in vacuo*. The residue was dissolved in AcOEt and the organic phase washed with saturated aqueous NaHCO₃ solution, dried over MgSO₄ and concentrated *in vacuo*. The solid residue was triturated with AcOEt/*iso*-hexane to give 3-amino-5-nitro-benzoic acid methyl ester (F16) (55 g, 78%) as a pale yellow solid.

Description F17

30 3-(4-Chloro-butanoylamino)-5-nitro-benzoic acid methyl ester (F17)

To a solution of 3-amino-5-nitro-benzoic acid methyl ester (F16) (38 g, 194 mmol, 1 equiv) in CH_2Cl_2 (350 ml) was added NEt₃ (32 ml, 230 mmol, 1.2 equiv) followed by 4-chlorobutyryl chloride (24.7 ml, 220 mmol, 1.13 equiv) dropwise over 20 min. The resulting mixture was allowed to warm to room temperature and stirred for 30 min. The organic phase was then washed with 2N aqueous HCl sólution, dried over MgSO₄ and concentrated *in vacuo*. The residue was triturated with *iso*-hexane and Et_2O to give 3-(4-chloro-butanoylamino)-5-nitro-benzoic acid methyl ester (F17) (56 g, 96%) as a brown solid.

10

15

20

Description F18

3-Nitro-5-(2-oxo-pyrrolidin-1-yl)-benzoic acid methyl ester (F18)

To a solution of 3-(4-chloro-butanoylamino)-5-nitro-benzoic acid methyl ester (F17) (56 g, 186 mmol, 1 equiv) in THF (500 ml) under nitrogen was added portionwise NaH (60% w/w in mineral oil, 8 g, 200 mmol, 1.07 equiv) over 10 min. The resulting mixture was stirred at room temperature for 1 h then cooled to 0°C and MeOH was added dropwise until bubbling ceased. The solution was concentrated *in vacuo* and the residue diluted with AcOEt. The organic phase was washed with H_2O , dried over MgSO₄ and concentrated *in vacuo*. The residue was triturated with *iso*-hexane to give 3-nitro-5-(2-oxo-pyrrolidin-1-yl)-benzoic acid methyl ester (F18) (38.5 g, 78%) as a light tan solid.

Description F19

3-Amino-5-(2-oxo-pyrrolidin-1-yl)-benzoic acid methyl ester (F19)



25

30

A flask was charged with 3-nitro-5-(2-oxo-pyrrolidin-1-yl)-benzoic acid methyl ester (F18) (5 g, 19 mmol, 1 equiv), 10% palladium on charcoal (50% wet, 750 mg, 7.5% w/w), NH₄COOH (11.9 g, 190 mmol, 10 equiv) H₂O (30 ml) and MeOH (60 ml). The resulting mixture was stirred at 50° C for 1.5 h, cooled to room temperature and the catalyst was filtered off through a pad of celite. Most of the MeOH was removed *in vacuo* and the residue diluted with saturated aqueous NaHCO₃ solution. The aqueous phase was extracted twice with AcOEt. The combined organic phases were dried over MgSO₄ and

concentrated *in vacuo* to give an off white solid. The catalyst was then washed three times with DMF and the combined organic phases concentrated *in vacuo*. The residue was combined with the material obtained previously and was triturated with Et_2O to give amino-5-(2-oxo-pyrrolidin-1-yl)-benzoic acid methyl ester (F19) (3.9 g, 88%) as a white solid which was used in the next step without further purification.

Description F20

5

3-(3-Chloro-propane-1-sulfonylamino)-5-nitro-benzoic acid methyl ester (F20)

To a solution of 3-amino-5-nitro-benzoic acid methyl ester (F16) (45 g, 229 mmol, 1 equiv) in CH₂Cl₂ (450 ml) was added pyridine (18.5 ml, 229 mmol, 1 equiv), DMAP (100 mg, 0.8 mmol, catalytic) and 3-chloropropanesulfonyl chloride (28 ml, 230 mmol, 1 equiv). The resulting mixture was stirred for 40 h then diluted with AcOEt. The organic phase was diluted with 2N aqueous HCl solution. The resulting solid was filtered to give 3-(3-chloro-propane-1-sulfonylamino)-5-nitro-benzoic acid methyl ester (23 g, 32%). The filtrate was separated and the organic phase was washed with saturated aqueous NaHCO₃ solution, dried over MgSO₄ and concentrated *in vacuo*. The residue was triturated with AcOEt and *iso*-hexane to give a further 50 g (65%) of 3-(3-chloro-propane-1-sulfonylamino)-5-nitro-benzoic acid methyl ester (F20) as a pale brown solid.

20 $[M-H]^{-} = 334.9$

RT = 3.11 min

Description F21

3-(1,1-Dioxo-1f-isothiazolidin-2-yl)-5-nitro-benzoic acid methyl ester (F21)

25

30

To a solution of 3-(3-chloro-propane-1-sulfonylamino)-5-nitro-benzoic acid methyl ester (F20) (73g, 217 mmol, 1 equiv) in EtOH (600 ml) was added Et₃N (60 ml, 430 mmol, 2 equiv) and the resulting mixture was refluxed for 3 h, cooled to room temperature and concentrated *in vacuo*. The residue was dissolved in AcOEt, washed with 2N aqueous HCl solution, dried over MgSO₄ and concentrated *in vacuo*. The residue was triturated with *iso*-hexane and AcOEt to give 3-(1,1-dioxo-1)⁶-isothiazolidin-2-yl)-5-nitro-benzoic acid methyl ester (F21) (58 g, 88%) as a pale brown solid.

 $[M+H+NH_3]^{+} = 318.0$

RT = 2.78 min

35

Description F22

3-Amino-5-(1,1-dioxo-1f-isothiazolidin-2-yl)-benzoic acid methyl ester (F22)

A flask was charged with 3-(1,1-dioxo-1f-isothiazolidin-2-yl)-5-nitro-benzoic acid methyl ester (F21) (25 g, 83 mmol, 1 equiv) and 10% palladium (0) on charcoal (50% wet, 5 g, 10% w/w) and EtOH (500 ml). The resulting suspension was stirred under an atmosphere of hydrogen (atmospheric pressure) for 4 h and the catalyst was filtered off through a pad of celite. The catalyst was washed three times with DMF and the combined organic layers were concentrated *in vacuo*. The residue was dissolved in AcOEt and filtered again through celite in order to remove residual catalyst. The organic phase was concentrated *in vacuo*. The residue was triturated with Et₂O to give 3-amino-5-(1,1-dioxo-1f-isothiazolidin-2-yl)-benzoic acid methyl ester (F22) (18 g, 80%) as a pale brown solid.

 $[M+H]^{+} = 271.0$

15 RT = 2.16 min

Description F23

3-Bromo-5-nitro-benzoic acid (F23)

To a solution of 3-amino-5-nitro-benzoic acid (17.6 g, 96.6 mmol, 1 equiv) in 48% aqueous HBr solution (180 ml) at 0°C was added portionwise NaNO₂ (8.67 g, 126 mmol, 1.3 equiv) over 20 min. The temperature was kept below 8°C during this addition. The resulting mixture was then added to a suspension of CuBr (9.7 g, 67.6 mmol, 0.7 equiv) in 48% aqueous HBr solution (50 ml) at 65°C over 40 min. The temperature was kept above 60°C during the addition. The resulting mixture was stirred at 70°C for 45 min, cooled to room temperature and diluted with 1L of water. The aqueous phase was extracted three times with Et₂O. The combined organic layers were washed twice with H₂O, dried over MgSO₄ and concentrated *in vacuo* to give 3-bromo-5-nitro-benzoic acid (F23) (21 g, 88%) as a brown solid.

[M-H] = 245.7

RT = 2.82 min

Description F24

3-Bromo-5-nitro-benzoic acid methyl ester (F24)

3-Bromo-5-nitro-benzoic acid methyl ester (F24) was prepared from 3-bromo-5-nitrobenzoic acid (F23) in accordance with an analogous procedure to that described in F46.

5 Description F27

10

15

3-Amino-5-(methanesulfonyl-phenyl-amino)-benzoic acid methyl ester (F27)

A flask was charged with 3-(methanesulfonyl-phenyl-amino)-5-nitro-benzoic acid methyl ester (F26) (400 mg, 1.14 mmol, 1 equiv), 10% palladium on charcoal (50% wet, 40 mg, 5% w/w), NH₄COOH (718 mg, 11.4 mmol, 10 equiv) H₂O (2 ml) and EtOH (10 ml). The resulting mixture was stirred at 50°C for 2 h, cooled to room temperature and the catalyst was filtered off through a pad of celite. Most of the EtOH was removed *in vacuo* and the residue diluted with H₂O and AcOEt. The layers were separated. The organic phase was dried over MgSO₄ and concentrated *in vacuo* to give 3-amino-5-(methanesulfonyl-phenyl-amino)-benzoic acid methyl ester (F27) (330 mg, 90%) as a pale orange solid.

Description F28

5-Ethoxy-isophthalic acid dimethyl ester (F28)

- K₂CO₃ (31.6 g, 223 mmol, 2.23 equiv) and iodoethane (17.8 ml, 230 mmol, 2.3 equiv) were added to a solution of 5-hydroxy-isophthalic acid dimethyl ester (21 g, 100 mmol, 1 equiv) in acetone (500 ml) at room temperature. The resulting solution was refluxed for 16 h, then cooled to room temperature and concentrated *in vacuo*. The residue was partitioned between H₂O and AcOEt. The aqueous phase was extracted with AcOEt and the combined organic layers were washed with 2N aqueous NaOH solution and brine, dried over MgSO₄ and concentrated *in vacuo* to give 5-ethoxy-isophthalic acid dimethyl ester (F28) (23 g, 96%) as a white solid.
 RT = 3.13 min
- 30 Description F29

5-Ethoxy-isophthalic acid monomethyl ester (F29)

To a solution of 5-ethoxy-isophthalic acid dimethyl ester (F28) (22 g, 92.4 mmol, 1 equiv) in MeOH (440 ml) was added 1N aqueous NaOH solution (87.8 ml, 87.8 mmol, 0.95 equiv) and the resulting solution was stirred at room temperature for 17 h. Most of the MeOH was removed *in vacuo* and the residue was partitioned between AcOEt and 1N aqueous NaOH solution. The aqueous layer was extracted with AcOEt, acidified to pH 1 and re-extracted with AcOEt. The second organic extract was dried over MgSO₄ and concentrated *in vacuo* to give 5-ethoxy-isophthalic acid monomethyl ester (F29) (17 g, 82%) as a white solid.

10 $[M+H+NH_3]^+ = 242.0$ RT = 2.79 min

Description F30

3-Benzyloxycarbonylamino-5-ethoxy-benzoic acid methyl ester (F30)

15

20

25

5

NEt₃ (14.2 ml, 102 mmol, 1.3 equiv) and diphenylphosphoryl azide (22 ml, 102 mmol, 1.3 equiv) were added to a suspension of 5-ethoxy-isophthalic acid monomethyl ester (F29) (17.6 g, 78.6 mmol, 1 equiv) in toluene (250 ml) and the mixture heated at 80°C for 3 h. Benzyl alcohol (12 ml, 118 mmol, 1.5 equiv) was added and the resulting mixture was refluxed for 4 h, cooled to room temperature and concentrated *in vacuo*. The residue was dissolved in AcOEt (300 ml) and the resulting solution was washed with 2N aqueous HCl solution (100 ml) followed by saturated aqueous NaHCO₃ solution (100 ml), dried over MgSO₄ and concentrated *in vacuo*. The residue was triturated with Et₂O to give 3-benzyloxycarbonylamino-5-ethoxy-benzoic acid methyl ester (F30) (15 g, 62%) as a white solid.

 $[M-H]^{-} = 328.1$ RT = 3.46 min

Description F31

30 3-Amino-5-ethoxy-benzoic acid methyl ester (F31)

A mixture of 3-benzyloxycarbonylamino-5-ethoxy-benzoic acid methyl ester (F30) (15 g, 45.5 mmol, 1 equiv), 10% palladium on charcoal (50% wet, 1.5 g, 5% w/w) and NH₄COOH (15 g, 455 mmol, 10 equiv) H₂O (50 ml) and MeOH (200 ml) was stirred at 50° C for 2h. The mixture was cooled to room temperature and the catalyst was filtered off through a pad of celite. Most of the MeOH was removed *in vacuo* and the residue was partitioned between saturated aqueous NaHCO₃ solution and AcOEt. The aqueous phase was re-extracted with AcOEt. The combined organic phases were dried over MgSO₄ and concentrated *in vacuo* to give 3-amino-5-ethoxy-benzoic acid methyl ester (F31) (8.8 g, 99%) as a pale green solid.

10 $[M+H]^+ = 196.1$ RT = 2.49 min

Description F32

5-Dimethylthiocarbamoyloxy-isophthalic acid dimethyl ester (F32)

15

20

25

To a solution of 5-hydroxy-isophthalic acid dimethyl ester (21 g, 100 mmol, 1 equiv) in DMF (300 ml) at room temperature was added DABCO (14.6 g, 130 mmol, 1.3 equiv) followed by dimethylthiocarbamoyl chloride (14.8 g, 120 mmol, 1.2 equiv). The resulting mixture was stirred at room temperature for 16 h and at 60°C for 2 h, then cooled to room temperature and concentrated *in vacuo*. The residue was partitioned between AcOEt and H₂O and the aqueous phase re-extracted with AcOEt. The combined organic solution was washed sequentially with 5% aqueous citric acid solution, 2N aqueous NaOH solution and brine, then dried over MgSO₄ and concentrated *in vacuo* to give 5-dimethylthiocarbamoyloxy-isophthalic acid dimethyl ester (F32) (23.5 g, 79%) as a pale yellow oil.

 $[M+H]^+ = 298.0$ RT = 3.06 min

Description F33

30 5-Dimethylcarbamoylsulfanyl-isophthalic acid dimethyl ester (F33)

5-Dimethylthiocarbamoyloxy-isophthalic acid dimethyl ester (F32) (15.5 g, 52.2 mmol, 1 equiv) was stirred at 200°C for 24 h under nitrogen then cooled to room temperature. Purification by flash chromatography on silica gel (*iso*-hexane/AcOEt: 4/1 then 3/1) gave

5-dimethylcarbamoylsulfanyl-isophthalic acid dimethyl ester (F33) (7.0 g, 45%) and recovered 5-dimethylthiocarbamoyloxy-isophthalic acid dimethyl ester (F32) (2.77 g, 18%), both as white solids.

 $[M+H]^{+} = 298.0$

5 RT = 2.92 min

Description F34

5-Dimethylcarbamoylsulfanyl-isophthalic acid monomethyl ester (F34)

To a solution of 5-dimethylcarbamoylsulfanyl-isophthalic acid dimethyl ester (F33) (6 g, 20.2 mmol, 1 equiv) in THF (100 ml) at room temperature was added 2N aqueous NaOH solution (9.6 ml, 19.2 mmol, 0.95 equiv). The resulting mixture was stirred for 11 h and then partitioned between AcOEt and H₂O. The two layers were separated and the aqueous phase extracted with AcOEt. After acidification to pH 1, the aqueous phase was extracted twice with AcOEt. The organic solution was dried over MgSO₄ then concentrated *in vacuo* to give 5-dimethylcarbamoylsulfanyl-isophthalic acid monomethyl ester (F34) (4.54 g, 79%) as a white solid.

Description F35

30

20 tert-Butoxycarbonylamino-dimethylcarbamoylsulfanyl-benzoic acid methyl ester (F35)

To a solution of 5-dimethylcarbamoylsulfanyl-isophthalic acid monomethyl ester (F34) (4.56 g, 16.1 mmol, 1 equiv) in toluene (100 ml) was added triethylamine (6.7 ml, 48 mmol, 3 equiv) and diphenylphosphoryl azide (5.2 ml, 24 mmol, 1.5 equiv). The resulting mixture was stirred under nitrogen at 80°C for 3 h and then *tert*-butanol (4.6 ml, 48 mmol, 3 equiv) was added. The solution was stirred at 80°C for another 16 h then cooled to room temperature and concentrated *in vacuo*. The crude product was dissolved in AcOEt and the resulting solution washed sequentially with 2N aqueous NaOH solution, 2N aqueous HCl solution and brine, dried over MgSO₄ and concentrated *in vacuo*. Purification by flash chromatography on silica gel (*iso*-hexane/AcOEt: 3/1 to 6/4) gave

tert-butoxycarbonylamino-dimethylcarbamoylsulfanyl-benzoic acid methyl ester (F35) (2.24 g, 40%). as a white solid.

Description F36

5

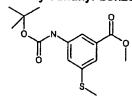
10

3-tert-Butoxycarbonylamino-5-mercapto-benzoic acid (F36)

To a solution of *tert*-butoxycarbonylamino-dimethylcarbamoylsulfanyl-benzoic acid methyl ester (F35) (2.24 g, 6.3 mmol, 1 equiv) in MeOH (30 ml) and H₂O (23 ml) was added 2N aqueous NaOH solution (7 ml, 14mmol, 2.2 equiv). The resulting mixture was refluxed for 3 h and then cooled to room temperature and concentrated *in vacuo*. The residue was partitioned between AcOEt and 1N aqueous NaOH solution. The aqueous phase was acidified to pH 1 and extracted twice with AcOEt. The combined organic solutions were dried over MgSO₄ then concentrated *in vacuo* to give 3-*tert*-butoxycarbonylamino-5-mercapto-benzoic acid (F36) (1.54 g, 90%) as a white solid.

Description F37

3-tert-Butoxycarbonylamino-5-methylsulfanyl-benzoic acid methyl ester (F37)



To a solution of 3-tert-butoxycarbonylamino-5-mercapto-benzoic acid (F36) (0.68 g, 2.52 mmol, 1 equiv) in acetone (15 ml) was added K₂CO₃ (3.5 g, 25.3 mmol, 10 equiv) and iodomethane (473 μl, 7.59 mmol, 3 equiv). The resulting mixture was stirred at 50°C for 2 h, cooled to room temperature and concentrated *in vacuo*. The residue was partitioned between AcOEt and H₂O. The organic layer was washed with H₂O and brine, dried over MgSO₄ and concentrated *in vacuo*. Purification by flash chromatography on silica gel (*iso*-hexane/AcOEt : 85/15) gave 3-tert-butoxycarbonylamino-5-methylsulfanyl-benzoic acid methyl ester (F37) (0.47 g, 63%) as a white solid.

 $[M-H]^{-} = 296.1$ RT = 3.51 min

30 Description F38

3-tert-Butoxycarbonylamino-5-ethylsulfanyl-benzoic acid ethyl ester (F38)

Description F38 was prepared in an analogous manner to that described for Description F37, using iodoethane as the alkylating agent, from 0.68 g (2.53 mmol) of 3-tert-butoxycarbonylamino-5-methylsulfanyl-benzoic acid methyl ester (F36), which yielded 3-tert-butoxycarbonylamino-5-ethylsulfanyl-benzoic acid ethyl ester (F38) (0.58 g, 71%) as a white solid.

 $[M-H]^{-} = 324.2$

 $RT = 3.79 \min$

10 Description F39

3-Amino-5-methylsulfanyl-benzoic acid methyl ester hydrochloride (F39)

3-tert-Butoxycarbonylamino-5-methylsulfanyl-benzoic acid methyl ester (F37) (0.54 g, 1.82 mmol, 1 equiv) was dissolved in dioxan (2 ml) and 4M HCl in dioxan (16 mmol, 4 ml, 8.8 equiv) was added. The solution was stirred at room temperature for 2 h allowing the hydrochloride salt of the amine to precipitate. This precipitate was filtered off, washed with Et₂O and dried giving 3-amino-5-methylsulfanyl-benzoic acid methyl ester hydrochloride (F39) (0.224 g, 52%).

 $[M+H]^{+} = 198.1$

20 RT = 2.68 min

Description F40

3-Amino-5-ethylsulfanyl-benzoic acid ethyl ester hydrochloride (F40)

F40 was prepared in an analogous manner to Intermediate 39 from 0.57 g (1.75 mmol) 3-tert-butoxycarbonylamino-5-ethylsulfanyl-benzoic acid ethyl (F38) which yielded F40 as a white solid; 0.335 g (73%).

 $[M+H]^* = 226.1$

 $RT = 3.13 \, min$

30

Description F41

3-Bromo-5-iodo-benzoic acid tert-butyl ester (F41)

To a solution of 3-bromo-5-iodo-benzoic acid (50 g, 153 mmol, 1 equiv) in CH_2Cl_2 (500 ml) was added 1-(3-dimethylaminopropyl)-3-ethyl-carbodiimide hydrochloride (30.8 g, 160 mmol, 1.05 equiv), DMAP (14 g, 114 mmol, 0.75 equiv) and *tert*-butanol (90 ml, 917 mmol, 6 equiv). The resulting mixture was stirred at room temperature for 48 h. DMAP (4.67 g, 38 mmol, 0.25 equiv) was then added and the solution was stirred for another 24 h then concentrated *in vacuo*. The residue was dissolved in AcOEt and washed sequentially with 2N aqueous HCl solution, 1N aqueous NaOH solution and brine, dried over MgSO₄ and concentrated *in vacuo* to give 3-bromo-5-iodo-benzoic acid *tert*-butyl ester (F41) (50.6 g, 86%) as a brown solid.

The following compounds were made in an analogous manner to that described for Description F41:

Description	Structure	Starting Material
3-Chloro-2-fluoro-benzoic acid tert-butyl ester (F42)	CI J	٥٠٠
3-Bromo-4-fluoro-benzoic acid <i>tert</i> -butyl ester (F43)	Br	Br J OH
3-Nitro benzoic acid <i>tert</i> -butyl ester (F44)	**************************************	O,N OH
	0,101	O ₂ N OH

Description F45

3-Amino-benzoic acid tert-butyl ester (F45)

20

25

10

15

To a solution of 3-nitro-benzoic acid *tert*-butyl ester (F44) (1 g, 4.5 mmol, 1 equiv) in EtOH (30 ml) and H_2O (6 ml) was added 10% palladium on charcoal (50% wet, 100 mg, 5% w/w) and NH₄COOH (2.8 g, 45 mmol, 10 equiv). The resulting mixture was stirred at 50°C for 2h then cooled to room temperature. The catalyst was removed by filtration over a pad of celite. Most of the EtOH was removed *in vacuo* and the residue dissolved in

AcOEt. The organic phase was washed with saturated NaHCO₃ solution, dried over MgSO₄ and concentrated *in vacuo* to give 3-amino-benzoic acid *tert*-butyl ester (F45) (796 mg, 92%) as a colorless oil.

5 Description F46

3-Amino-4-chloro-benzoic acid methyl ester (F46)

To a solution of 3-amino-4-chloro-benzoic acid (1.7 g, 10 mmol, 1 equiv) in MeOH (70 ml) at 0°C was added SOCl₂ (1.46 ml, 20 mmol, 2 equiv). The resulting solution was refluxed for 16 h, cooled to room temperature and concentrated *in vacuo*. The residue was diluted with AcOEt and washed twice with 2N aqueous NaOH solution then brine, dried over MgSO₄ and concentrated *in vacuo* to give 3-amino-4-chloro-benzoic acid methyl ester (F46) (1.8 g, 97%) as a pale yellow oil.

15 Description 1

10

3-Methanesulfonylamino-benzoic acid methyl ester (D1)

To a solution of 3-amino-benzoic acid methyl ester (10 g, 66 mmol, 1 equiv) in CH₂Cl₂

(100 ml) at room temperature were added pyridine (5.86 ml, 72.6 mmol, 1.1 equiv),

CH₃SO₂Cl (5.37 ml, 70 mmol, 1.06 equiv) and DMAP (1g, 8.2 mmol, 0.12 equiv) and the resulting mixture was stirred at this temperature for 16 h then concentrated *in vacuo*. The residue was diluted with AcOEt and the organic phase was washed with 2N HCl aqueous solution, saturated NaHCO₃ solution and brine, dried over MgSO₄ and concentrated in vacuo to give 3-methanesulfonylamino-benzoic acid methyl ester (D1) (13.4 g, 89%) as a pale yellow oil.

 $[M-H]^{-} = 228.0$

RT = 2.40 min

The following compounds were prepared in accordance with the procedure described in Description 1 from the appropriate aniline starting material:

Description	Structure	Starting Material
		L

<u> </u>		
3-(1,1-Dioxo-1/ ⁶ -isothiazolidin-2-yl)-5- methanesulfonylamino-benzoic acid methyl ester (D2)		ا پُرِی (F22)
5-Methanesulfonylamino- <i>N</i> , <i>N</i> -dipropyl-isophthalamic acid methylester (D3)	0= s= 0 H N O	(F11)
3-Ethoxy-5-methanesulfonylamino- benzoic acid methyl ester (D4)	0==0 H N	(F31)
3-Methanesulfonylamino-benzoic acid ethyl ester (D5)	0===0 H-"	H,M
3-Methanesulfonylamino-benzoic acid tert-butyl ester (D6)	0===0	(F45)
3-Cyano-5-methanesulfonylamino- benzoic acid methyl ester (D7)	0==0 H, N	"" (F9)
3-Methanesulfonylamino-2-methyl- benzoic acid methyl ester (D10)	0=1=0 H.N.	H,N ,
3-Methanesulfonylamino-4-methyl- benzoic acid methyl ester (D11)	H	*****
4-Chloro-3-methanesulfonylamino- benzoic acid methyl ester (D12)	H N 0	"" (F46)
5-Methanesulfonylamino-2-methyl- benzoic acid methyl ester (D13)	»= =0 H	H,N C

•		
3-Methanesulfonylamino-5- methylsulfanyl-benzoic acid methyl ester (D14)	0=3=0 H	H,N (F39)
3-Methanesulfonylamino-5- ethylsulfanyl-benzoic acid methyl ester (D15)	0=\$=0 H-N	H,N , s , s , s , s , s , s , s , s , s ,
3-Methanesulfonylamino-5-(2-oxo- pyrrolidin-1-yl)-benzoic acid methyl ester (D18)		₩, , , , , , , , , , , , , , , , , , ,

Description 16

5-Methanesulfonylamino-nicotinic acid ethyl ester (D16)

D16 was obtained in an analogous manner to the procedure described in Description 17 from 5-amino-nicotinic acid ethyl ester (which was prepared in accordance with Jensen, H. H. et al Chem. Europ. J 2002, 8 (5), 1218-1226).

Description 17

15

20

10 2-Methanesulfonylamino-isonicotinic acid ethyl ester (D17)

To a solution of 2-amino-isonicotinic acid ethyl ester (obtained according to Seewood, D. L. and all, *J. Med. Chem.* **2001**, 44(1), 78-93) (1 g, 6.02 mmol, 1 equiv) in CH_2Cl_2 (60 ml) at room temperature were added pyridine (700 μ l, 8.6 mmol, 1.4 equiv), CH_3SO_2Cl (606 μ l, 0.78 mmol, 1.25 equiv) and DMAP (100 mg, 0.82 mmol, 0.13 equiv) and the resulting mixture was stirred at this temperature for 16 h then partitioned between CH_2Cl_2 and $NaHCO_3$ saturated aqueous solution. The two layers were separated and the organic phase was washed water, dried over MgSO₄ and concentrated *in vacuo*. The residue was triturated with Et_2O and the precipitate filtered off to give 2-methanesulfonylamino-isonicotinic acid ethyl ester (D17) (1.6 g, 110%) as an orange solid.

Description 27

15

3-(4-Trifluoromethyl-phenylamino)-benzoic acid ethyl ester (D27)

A flask was charged under nitrogen with 4-bromo-trifluoromethyl-benzene (1.25 ml, 8.9 mmol, 1 equiv), Cs₂CO₃ (4.4 g, 13.4 mmol, 1.5 equiv), palladium(II)acetate (101 mg, 0.45 mmol, 0.05 equiv), rac-BINAP (416 mg, 0.67 mmol, 0.075 equiv) and toluene (30 ml). 3-Amino-benzoic acid ethyl ester (1.6 ml, 10.7 mmol, 1.2 equiv) was then added *via syringe* and the resulting mixture was stirred at 100°C for 3 h then cooled to room temperature and diluted with AcOEt. The organic phase was washed with H₂O, 2N HCl aqueous solution then brine, dried over MgSO₄ and concentrated *in vacuo*. Purification of the residue by flash chromatography on silica gel (*iso*-hexane/AcOEt: 4/1) gave 3-(4-trifluoromethyl-phenylamino)-benzoic acid ethyl ester (D27) (600 mg, 21%) as an off-white solid.

The following compounds were prepared in an analogous manner to that described for Description 27 from the appropriate aniline and aryl halide:

Description	Structure	Aniline	Aryl halide
2-Fluoro-3- phenylamino-benzoic acid <i>tert</i> -butyl ester		C) vor	(F42)
(D31) 4-Fluoro-3- phenylamino-benzoic acid tert-butyl ester (D32)		O No.	(F43)
3-Phenylamino-benzoic acid methyl ester (D49)		₩ ₁	Br
3-(2-Methoxy- phenylamino)-benzoic acid methyl ester (D33)		Not,	Br. S
3-(3-Methoxy- phenylamino)-benzoic acid methyl ester (D34)		NH ₂	er Si

3-(4-Methoxy- phenylamino)-benzoic acid methyl ester (D35)		, NH,	Br C
3-(2-Chloro- phenylamino)-benzoic acid methyl ester (D36)		CI NM,	Br C
3-(3-Chloro- phenylamino)-benzoic acid methyl ester (D37)		CI NH ₂	Br S
3-(4-Chloro- phenylamino)-benzoic acid methyl ester (D38)		CI NH.	
3-(3,4-Dichloro- phenylamino)-benzoic acid methyl ester (D39)		CI NH,	Br \\
3-(3,5-Dichloro- phenylamino)-benzoic acid methyl ester (D40)		CI NH,	Br
3-(2-Cyano- phenylamino)-benzoic acid methyl ester (D41)		NH,	Br
3-(3-Cyano- phenylamino)-benzoic acid methyl ester (D42)		N NH,	Br C
3-(4-Cyano- phenylamino)-benzoic acid methyl ester (D43)		N NH,	Br
3-Bromo-5- phenylamino-benzoic acid <i>tert</i> -butyl ester (D44)		NO4,	(F41)
3-(Naphthalen-1- ylamino)-benzoic acid tert-butyl ester (D45)	S'O'i	MAN C I	(F45)
3-Nitro-5-phenylamino- benzoic acid methyl ester (F25)	ا المال	₩ ^{NO4}	(F24)

3-(Pyridin-2-ylamino)-benzoic acid tert-butyl ester (D47)

A flask was charged under nitrogen with 3-bromo-pyridine (908 μl , 9.42 mmol, 1 equiv), t-BuONa (1.36 g, 14.1 mmol, 1.5 equiv), tris(dibenzylideneacetone)dipalladium(0) (86 mg, 0.09 mmol, 0.01 equiv), 1,3-bis-(2,6-diisopropyl-phenyl)-4,5-dihydro-3*H*-imidazol-1-ium chloride (80 mg, 0.19 mmol, 0.02 equiv) and dioxan (30 ml). 3-Amino-benzoic acid tert-butyl ester (2 g, 10.4 mmol, 1.1 equiv) was then added and the resulting mixture was stirred at 100°C for 16 h then cooled to room temperature and diluted with AcOEt. The organic phase was washed with 2N HCl aqueous solution. The aqueous phase was basified to pH 13 with 2N NaOH aqueous solution and extracted twice with AcOEt. The combined organic phases were dried over MgSO₄ and concentrated *in vacuo*. Purification of the residue by flash chromatography on silica gel (*iso*-hexane/AcOEt : 1/2) gave 3-(pyridin-2-ylamino)-benzoic acid tert-butyl ester (D47) (420 mg, 16%) as a pale yellow oil.

The following compounds were obtained in an analogous manner to that described for Description 47 from the appropriate aniline and aryl halide:

Description	Structure	Aryl halide	Aniline
3-(Pyridin-2- ylamino)-benzoic acid <i>tert</i> -butyl ester (D46)		Br Z	H ₂ N
3-(Pyridin-4- ylamino)-benzoic acid <i>tert</i> -butyl ester (D48)		Br	(F45)

20 Preparation of Esters

Ester 1

25

3-(Methanesulfonyl-phenyl-amino)-benzoic acid methyl ester (C1)

To a solution of 3-methanesulfonylamino-benzoic acid methyl ester (D1) (2g, 8.7 mmol, 1 equiv) in CH_2Cl_2 (25 ml) were added phenylboronic acid (2.1g, 17.5 mmol, 2 equiv), $Cu(OAc)_2$ (1.9 g, 10 mmol, 1.15 equiv), NEt_3 (2.4 ml, 17.5 mmol, 2 equiv) and powered

activated 4A molecular sieves (1g, 50% w/w). The resulting mixture was stirred at room temperature for 16 h then the molecular sieves were filtered off through a pad of celite and the organic phase was washed with 2N HCl aqueous solution, NaHCO₃ saturated aqueous solution, dried over MgSO₄ and concentrated *in vacuo*. Purification of the residue by flash chromatography on silica gel (*iso*-hexane/AcOEt: 6/1) gave 3-(methanesulfonyl-phenyl-amino)-benzoic acid methyl ester (C1) (680 mg, 26%) as a white solid.

$$[M+H-SO_2Me]^+ = 227.0$$

R.T. = 3.04

10

The following esters were prepared in an analogous manner to the procedure described for Ester 1 from the corresponding N-aryl sulphonamide and boronic acid starting materials:

Ester	Structure	N-aryl sulfonamide	Boronic acid
3-(Dioxo-1 f-isothiazolidin- 2-yl)-5-(methanesulfonyl- phenyl-amino)-benzoic acid methyl ester (C2)		0=6=0 H-N-1	он В он
3-(Methanesulfonyl-phenyl- amino)-5- N, N-dipropyl- isophthalamic acid methyl ester (C3)	0=\$=0	(D2)	OH B OH
3-Ethoxy-5- (methanesulfonyl-phenyl- amino)-benzoic acid methyl ester (C4)	0===0	0= =0 " " " " " " " " " " " " " " " " " " "	ом В он
3-(Methanesulfonyl- naphthalen-2-yl-amino)- benzoic acid ethyl ester (C5)		(D5)	OH I B-OH
3-[(4-Fluoro-phenyl)- methanesulfonyl-amino]- benzoic acid <i>tert</i> -butyl		0==0	P OH

ester (C6)		(DC)	
Cyano-(methanesulfonyl-		(D6)	OH
phenyl-amino)-benzoic acid methyl ester (C7)		0=1=0 H-M-	он В он
		(D7)	
3-[(3-Fluoro-phenyl)- methanesulfonyl-amino]- benzoic acid <i>tert</i> -butyl ester (C8)		(D6)	P. OH
3-[(3,5-Difluoro-phenyl)- methanesulfonyl-amino]- benzoic acid <i>tert</i> -butyl ester (C9)		(D6)	P OH OH
3-(Methanesulfonyl-phenyl- amino)-2-methyl-benzoic acid methyl ester (C10)	0===0	0===0 H N 0	S _B 'OH
3-(Methanesulfonyl-phenyl- amino)-4-methyl-benzoic acid methyl ester (C11)		0= =0 " " " " (D11)	ОН ОН
4-Chloro-3- (methanesulfonyl-phenyl- amino)- benzoic acid methyl ester (C12)		(D12)	OH B OH
3-(Methanesulfonyl-phenyl- amino)-5-methyl-benzoic acid methyl ester (C13)		(D13)	OH B OH
3-(Methanesulfonyl-phenyl- amino)-5-methylsulfanyl- benzoic acid methyl ester (C14)		0==0 H-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N-N	OH OH
3-(Methanesulfonyl-phenyl- amino)-5-ethylsulfanyl- benzoic acid ethyl ester (C15)		(D14)	QH. or

- 1	(5.45)
- 1	(D15)

Ester 16

5-(Methanesulfonyl-phenyl-amino)-nicotinic acid ethyl ester (C16)

5 Ester 16 was prepared in an analogous manner to Ester 17 from 5-methanesulfonylamino-nicotinic acid ethyl ester (D16).

Ester 17

2-(Methanesulfonyl-phenyl-amino)-Isonicotinic acid ethyl ester (C17)

10

15

20

25

To a solution of 2-methanesulfonylamino-isonicotinic acid ethyl ester (D17) (1.47 g, 6.02 mmol, 1 equiv) in CH₂Cl₂ (25 ml) were added phenylboronic acid (2.2g, 18.0 mmol, 3 equiv), Cu(OAc)₂ (2.19 g, 12.06 mmol, 2 equiv), NEt₃ (2.5 ml, 18.0 mmol, 3 equiv) and powered activated 4A molecular sieves (1g, 70% w/w). The resulting mixture was stirred at room temperature for 16 h then the molecular sieves were filtered off through a pad of celite and the resulting solution was concentrated *in vacuo*. The residue was partitioned between AcOEt and saturated NaHCO₃ aqueous solution and the two layers were separated, the organic phase was washed with brine, dried over MgSO₄ and concentrated *in vacuo*. Purification of the residue by flash chromatography on silica gel (*iso*-hexane/AcOEt: 2/1) gave 2-(methanesulfonyl-phenyl-amino)-isonicotinic acid ethyl ester (C17) (394 mg, 21%) as a yellow solid.

The following esters were prepared in an analogous manner to the procedure described for Ester 1 from the corresponding N-aryl sulphonamide and boronic acid starting materials:

Ester	Structure	N-aryl sulfonamide	Boronic acid
3-[(4-Fluoro-phenyl)- methanesulfonyl-amino]-5- (2-oxo-pyrrolidin-1-yl)- benzoic acid methyl ester (C18)		(D18)	р В он

3-[(3-Fluoro-phenyl)-	0=3=0 0		
methanesulfonyl-amino]-5-		0==0	OH I B
(2-oxo-pyrrolidin-1-yl)- benzoic acid methyl ester			
(C19)			
		(D18)	
3-[(3-Methoxy-phenyl)-	0=5=0	0=s=0 0	OH OH
methanesulfonyl-amino]-5- (2-oxo-pyrrolidin-1-yl)-		""	
benzoic acid methyl ester	°~">	°~">	
(C20)		(D18)	
3-[(4-Methoxy-phenyl)-	l		он
methanesulfonyl-amino]-5-	0===0	0=5=0	ОН
(2-oxo-pyrrolidin-1-yl)-			100
benzoic acid methyl ester (C21)	°~	; 	
		(D18)	
3-[(3,4-Difluoro-phenyl)-	o=\$=o o	0=5=0 0	OH I
methanesulfonyl-amino]-5- (2-oxo-pyrrolidin-1-yl)-		" T	
benzoic acid methyl ester	· ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~ ~	°~">	
(C22)		(D18)	
3-[(3,5-Difluoro-phenyl)-	1	1	óн
methanesulfonyl-amino]-5-	0===0 F	0=\$=0	F OH
(2-oxo-pyrrolidin-1-yl)-			Ý
benzoic acid methyl ester (C23)	, " "	°~">	
		(D18)	
3-[(3-Cyano-phenyl)- methanesulfonyl-amino]-5-	0=5=0 0	o=s=o o	N B OH
(2-oxo-pyrrolidin-1-yl)-		#^\ \	
benzoic acid methyl ester	° </td <td>°</td> <td></td>	°	
(C24)		(D18)	
3-[(4-Cyano-phenyl)-	<u> </u>	,	о́н
methanesulfonyl-amino]-5-	0===0	0==0	OH OH
(2-oxo-pyrrolidin-1-yl)-			N
benzoic acid methyl ester (C25)	~	°<">	
()		(D18)	

3-[(3-Carbamoyl-phenyl)- methanesulfonyl-amino]-5- (2-oxo-pyrrolidin-1-yl)- benzoic acid methyl ester (C26)	0=1=0 N 1 0 N 1 0 N 1 1 N	H _N N CH
---	---	---------------------

Ester 27
3-[Methanesulfonyl-(4-trifluoromethyl-phenyl)-amino]-benzoic acid ethyl ester (C27)

To a solution of 3-(4-trifluoromethyl-phenylamino)-benzoic acid ethyl ester (D27) (600 mg, 1.94 mmol, 1 equiv) in THF (10 ml) at -78°C was added LDA (2M in THF/n-heptane, 2.45 ml, 4.9 mmol, 2.5 equiv) dropwise and the resulting mixture was stirred at this temperature for a further 5 min. Methanesulfonyl chloride (376 μl, 4.9 mmol, 2.5 equiv) was then added dropwise and the resulting mixture was allowed to warm to room temperature over 30 min then diluted with AcOEt. The organic phase was washed with 2N HCl aqueous solution, 2N NaOH aqueous solution and brine, dried over MgSO₄ and concentrated *in vacuo*. Purification of the residue by flash chromatography on silica gel (*iso*-hexane/AcOEt: 3/1) gave 3-[methanesulfonyl-(4-trifluoromethyl-phenyl)-amino]-benzoic acid ethyl ester (C27) (450 mg, 60%) as a colourless oil.

The following esters were obtained in analogous manner to that described for Ester 27 from the appropriate diphenylamine using the appropriate alkylsulfonyl chloride:

Ester	Structure	<i>N,N-</i> diarylamine
3-(Ethanesulfonyl-phenyl- amino)-benzoic acid methyl ester (C28)	٥=١=٥	(D49)
3-[(Butane-1-sulfonyl)-phenyl- amino]-benzoic acid methyl ester (C29)	0===0	(D49)
3-[Phenyl-(propane-2- sulfonyl)-amino]-benzoic acid methyl ester (C30)	0===°	(D49)

	T	
2-Fluoro-3-(methanesulfonyl- phenyl-amino)-benzoic acid tert-butyl ester (C31)		(D31)
4-Fluoro-3-(methanesulfonyl-phenyl-amino)-benzoic acid tert-butyl ester (C32)		(D32)
3-[Methanesulfonyl-(2- methoxy-phenyl)-amino]- benzoic acid methyl ester (C33)) := = : 	(D33)
3-[Methanesulfonyl-(3- methoxy-phenyl)-amino]- benzoic acid methyl ester (C34)	,	(D34)
3-[Methanesulfonyl-(4- methoxy-phenyl)-amino]- benzoic acid methyl ester (C35)	0= = 0 	(D35)
3-[Methanesulfonyl-(2-chloro- phenyl)-amino]-benzoic acid methyl ester (C36)	00= =0	(D36)
3-[Methanesulfonyl-(3-chloro- phenyl)-amino]-benzoic acid methyl ester (C37)	CI N CI	(D37)
3-[Methanesulfonyl-(4-chloro- phenyl)-amino]-benzoic acid methyl ester (C38)		(D38)
3-[Methanesulfonyl-(3,4- dichloro-phenyl)-amino]- benzoic acid methyl ester (C39)		(D39)
3-[Methanesulfonyl-(3,5- dichloro-phenyl)-amino]- benzoic acid methyl ester (C40)		(D40)

3-[Methanesulfonyl-(2-cyano- phenyl)-amino]-benzoic acid methyl ester (C41)		(D41)
3-[Methanesulfonyl-(3-cyano- phenyl)-amino]-benzoic acid methyl ester (C42)	N 0=9=0	"\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\
3-[Methanesulfonyl-(4-cyano- phenyl)-amino]-benzoic acid methyl ester (C43)		(D43)
3-Bromo-5-(methanesulfonyl- phenyl-amino)-benzoic acid dimethyl-ethyl ester (C44)		(D44)
3-(Methanesulfonyl- naphthalen-1-yl-amino)- benzoic acid <i>tert</i> -butyl ester (C45)		(D45)
3-(Methanesulfonyl-phenyl- amino)-5-nitro-benzoic acid methyl ester (F26)	0==0	(F25)

Ester 47 3-(Methanesulfonyl-pyridin-3-yl-amino)-benzoic acid *tert*-butyl ester (C47)

To a solution of 3-(pyridin-3-ylamino)-benzoic acid *tert*-butyl ester (D47) (420 mg, 1.56 mmol, 1 equiv) in THF (10 ml) at –78°C was added LDA (2M in THF/n-heptane, 2.33 ml, 4.67 mmol, 3 equiv) dropwise and the resulting mixture was stirred at this temperature for a further 5 min. Methanesulfonyl chloride (361 μl, 4.9 mmol, 2.5 equiv) was then added dropwise and the resulting mixture was allowed to warm to room temperature over 30 min then diluted with AcOEt. The organic phase was washed with 2N NaOH aqueous solution and brine, dried over MgSO₄ and concentrated *in vacuo*. Purification of the residue by flash chromatography on silica gel (*iso*-hexane/AcOEt: 1/2) gave 3-

(methanesulfonyl-pyridin-3-yl-amino)-benzoic acid *tert*-butyl ester (C47) (230 mg, 42%) as a pale yellow oil.

The following esters were obtained using an analogous process to that described for Ester 47 from the appropriate diphenylamine starting material:

Ester	Structure	Starting Material
3-(Methanesulfonyl-pyridin-2-yl- amino)-benzoic acid <i>tert</i> -butyl ester (C46)	0==0	(D46)
3-(Methanesulfonyl-pyridin-4-yl- amino)-benzoic acid <i>tert</i> -butyl ester (C48)		(D48)

Ester 49

3-Ethylamino-5-(methanesulfonyl-phenyl-amino)-benzoic acid methyl ester (C49)

10

15

To a solution of 3-amino-5-(methanesulfonyl-phenyl-amino)-benzoic acid methyl ester (F27) (330 mg, 1.03 mmol, 1 equiv) in $(CH_2CI)_2$ (10 ml) was added sodium triacetoxyborohydride (306 mg, 1.44 mmol, 1.4 equiv), acetaldehyde (86 μ l, 1.44 mmol, 1.4 equiv) and CH_3COOH (71 μ l, 1.24 mmol, 1.2 equiv). The resulting mixture was stirred at room temperature for 2 h, diluted with CH_2CI_2 (20 ml), washed with saturated aqueous NaHCO3 solution (20 ml), dried over MgSO4 and concentrated *in vacuo*. Purification of the residue by flash chromatography on silica gel (*iso*-hexane/AcOEt : 1/2) 3-ethylamino-5-(methanesulfonyl-phenyl-amino)-benzoic acid methyl ester (C49) (260 mg, 72%) as a pale yellow solid.

20

Ester 50

3-(Benzyl-methyl-amino)-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester (C50)

A flask was charged under nitrogen with 3-bromo-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester (C44) (800 mg ,1.9 mmol, 1 equiv), sodium *tert*-butoxide (274 mg, 2.85 mmol, 1.5 equiv), tris(dibenzylideneacetone)dipalladium(0) (92 mg, 0.1 mmol, 0.05 equiv), 2-(dicyclohexylphosphino)biphenyl (50 mg, 0.14 mmol, 0.075 equiv) and toluene (20 ml). N-Methylbenzylamine (368 µl, 2.85 mmol, 1.5 equiv) was then added *via syringe* and the resulting mixture was stirred at 90°C for 2 h then N-methylbenzylamine (200 µl, 1.54 mmol, 0.8 equiv) was added. After 3 h, the mixture was cooled to room temperature, diluted with H₂O and AcOEt. The layers were separated, the aqueous phase diluted with saturated aqueous NaHCO₃ solution and extracted with AcOEt. The combined organic phases were dried over MgSO₄ and concentrated *in vacuo*. Purification of the residue by flash chromatography on silica gel (*iso*-hexane/AcOEt: 3/1) gave 3-(benzyl-methyl-amino)-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester (C50) (600 mg, 68%) as a pale yellow oil.

15

Ester 51
3-(Methanesulfonyl-phenyl-amino)-5-(2-oxo-pyrrolidin-1-yl)-benzoic acid *tert*-butyl ester (C51)

A flask was charged under nitrogen with 3-bromo-5-(methanesulfonyl-phenyl-amino)-20 benzoic acid tert-butyl ester (C44) (1.1 g, 2.58 mmol, 1 equiv), Cs₂CO₃ (1.18 g, 3.61 mmol, 1.4 equiv), tris(dibenzylideneacetone)dipalladium(0) (47 mg, 0.05 mmol, 0.02 equiv), Xantphos (90 mg, 0.15 mmol, 0.06 equiv) and toluene (20 ml). Pyrrolidin-2-one (216 μl, 2.84 mmol, 1.1 equiv) was then added via syringe and the resulting mixture was stirred at 100°C for 16 h. Xantphos (30 mg, 0.05 mmol, 0.02 equiv), 25 tris(dibenzylideneacetone)dipalladium(0) (20 mg, 0.021 mmol, 0.085 equiv) and pyrrolidin-2-one (100 μ l, 1.31 mmol, 0.5 equiv) were then added and the stirring was continued at 100°C for 16 h. The mixture was then cooled to room temperature and concentrated in vacuo. The residue was partitioned between H₂O and AcOEt and the aqueous phase re-extracted with AcOEt. The combined organic solutions were dried 30 over MgSO₄ and concentrated in vacuo. Purification of the residue by flash chromatography on silica gel (iso-hexane/AcOEt: 3/2) gave 3-(methanesulfonyl-phenyl-

amino)-5-(2-oxo-pyrrolidin-1-yl)-benzoic acid tert-butyl ester (C51) (1.0 g, 90%) as a white solid.

Ester 53

5 3-Ethynyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid tert-butyl ester (C53)

To a solution of 3-(hydroxy-methyl-but-1-ynyl)-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester (F15) (600 mg, 1.40 mmol, 1 equiv) in toluene (20 ml) was added NaH (60% dispersion in mineral oil, 60 mg, 1.5 mmol, 1.1 equiv). The resulting mixture was stirred at 110°C for 2 h, cooled to room temperature and diluted with AcOEt. The organic phase was washed with saturated aqueous NaHCO₃ solution, dried over MgSO₄ and concentrated *in vacuo* to give 3-ethynyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester (C53) (550 mg, 105%) as a pale brown oil.

15 Ester 54

10

(Methanesulfonyl-phenyl-amino)-methyl-biphenyl-3-carboxylic acid dimethyl-ethyl ester (C54)

Ester 54 was prepared according to an analogous procedure described for Ester 55, using (2-methylphenyl)boronic acid instead of 2.6-dimethylphenylboronic acid which yielded (methanesulfonyl-phenyl-amino)-methyl-biphenyl-3-carboxylic acid dimethyl-ethyl ester (C54) (130 mg, 63%) from 3-bromo-5-(methanesulfonyl-phenyl-amino)-benzoic acid tert-butyl ester (C44) (200 mg, 0.47 mmol).

25 Ester 55

20

(Methanesulfonyl-phenyl-amino)-dimethyl-biphenyl-3-carboxylic acid *tert*-butyl ester (C55)

To a solution of 3-bromo-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester (C44) (200 mg, 0.47 mmol, 1 equiv) in toluene (1 ml) and EtOH (1 ml) were added tetrakis(triphenylphosphine)-palladium(0) (54 mg, 0.047 mmol, 0.1 equiv), 2,6-dimethylphenylboronic acid (74 mg, 0.49 mmol, 1.05 equiv) and K₂CO₃ (98 mg, 0.71 mmol, 1.5 equiv) and the resulting mixture was stirred at 90°C for 16 h, cooled to room temperature and diluted with AcOEt. The organic phase was washed with a 2N NaOH aqueous solution, dried over MgSO₄ and concentrated *in vacuo*. Purification by flash chromatography on silica gel (*iso*-hexane/AcOEt : 3/1) gave (methanesulfonyl-phenyl-amino)-dimethyl-biphenyl-3-carboxylic acid *tert*-butyl ester (C55) (130 mg, 61%) as a pale yellow oil.

Ester 56

3-Cyclopentyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid tert-butyl ester (C56)

15

20

25

10

To a solution of 3-cyclopent-1-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic *tert*-butyl ester, 3-cyclopent-2-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester and 3-cyclopent-3-enyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester (F12) (450 mg, 1.09 mmol, 1 equiv) in EtOH (10 ml) and H₂O (2 ml) was added 10% palladium on charcoal (50% wet, 450 mg, 5% w/w) and NH₄COOH (687 mg, 10.90 mmol, 10 equiv). The resulting mixture was stirred at 50°C for 1h then cooled to room temperature. The catalyst was removed by filtration over a pad of celite. Most of the EtOH was removed *in vacuo* and the residue dissolved in AcOEt. The organic phase was washed with H₂O, dried over MgSO₄ and concentrated *in vacuo* to give 3-cyclopentyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester (C56) (420 mg, 92%) as a colorless oil.

The following esters were prepared in an analogous manner to the procedure described for Ester 56:

30

Ester	Structure	Starting Material
3-Cyclohexyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid <i>tert</i> -buty ester (C57)		(F13)

3-Isobutyl-5-(methanesulfonyl-phenyl- amino)-benzoic acid tert-butyl ester (C52)	0===0
	 (F14)

Ester 58

3-(Methanesulfonyl-phenyl-amino)-5-prop-1-ynyl-benzoic acid *tert*-butyl ester (C58)

5

10

To a solution of 3-bromo-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester (C44) (200 g, 0.47 mmol, 1 equiv) in toluene (10 ml) was added tetrakis(triphenylphosphine)-palladium(0) (16mg, 0.014 mmol, 0.03 equiv) and tributyl-prop-1-ynyl-stannane (171 μ l, 0.56 mmol, 1.2 equiv) and the resulting mixture was stirred at 100°C for 16 h then cooled to room temperature and concentrated *in vacuo*. Purification by flash chromatography on silica gel (*iso*-hexane/AcOEt : 17/3) gave 3-(ethanesulfonyl-phenyl-amino)-5-prop-1-ynyl-benzoic acid *tert*-butyl ester (C58) (150 mg, 83%) as a colourless oil.

15 Preparation of BOC-protected amines

Description G1

((1S,2R)-1-Benzyl-3-cyclohexylamino-2-hydroxy-propyl)-carbamic acid *tert*-butyl ester (G1)

20 ((S)-(S)-1-Oxiranyl-2-phenyl-ethyl)-carbamic acid tert-butyl ester (10 g, 38 mmol, 1 equiv) [Chirex 1819W94 Lot#9924382] was dissolved in EtOH (100 ml) and cyclohexylamine (13 ml, 114 mmol, 3 equiv) was added. The resulting mixture was heated, under an atmosphere of nitrogen, for 12 h at reflux temperature. The mixture was cooled and the solvent was removed by evaporation in vacuo. The resulting white solid was washed with H₂O and then with Et₂O before drying in vacuo to give ((1S,2R)-1-benzyl-3-cyclohexylamino-2-hydroxy-propyl)-carbamic acid tert-butyl ester (G1) (9.0 g,

 $[M+H]^+ = 363.2$

66%).

5

The following Boc-protected amines were prepared in an analogous manner to that described for Description G1 by substituting cyclohexylamine with the starting materials indicated:

Boc-protected Amine	Structure	Starting Material
[(1S,2R)-1-Benzyl-3-((S)-1- cyclohexylcarbamoyl-ethylamino)-2- hydroxy-propyl]-carbamic acid <i>tert</i> -butyl ester (G2)		щ»
[(1S,2R)-1-Benzyl-3-(1,5-dimethyl-hexylamino)-2-hydroxy-propyl]-carbamic acid <i>tert</i> -butyl ester (G3)		Т
[(1S,2R)-1-Benzyl-2-hydroxy-3-(3-methoxy-benzylamino)-propyl]-carbamic acid <i>tert</i> -butyl ester (G4)		H ₂ N 0
[(1S,2R)-1-Benzyl-2-hydroxy-3-(3-trifluoromethoxy-benzylamino)-propyl]-carbamic acid <i>tert</i> -butyl ester (G5)	→ Å H H H H H H H H H H H H H H H H H H	W C
[(1S,2R)-1-Benzyl-2-hydroxy-3-(3-trifluoromethyl-benzylamino)-propyl]-carbamic acid tert-butyl ester (G6)	↓	H,W
{(1S,2R)-1-Benzyl-2-hydroxy-3-[1-(3-methoxy-phenyl)-1-methyl-ethylamino]-propyl}-carbamic acid <i>tert</i> -butyl ester (G7)	1. i	(F5)
((1S,2R)-1-Benzyl-3-cyclopropylamino- 2-hydroxy-propyl)-carbamic acid <i>tert</i> - butyl ester (G8)	→ . L.	н,м 🗘

Preparation of Amines

Amine 1

(2R,3S)-3-Amino-1-cyclohexylamino-4-phenyl-butan-2-ol di-hydrogen chloride (B1)

((1S,2R)-1-benzyl-3-cyclohexylamino-2-hydroxy-propyl)-carbamic acid *tert*-butyl ester (G1) (9 g, 25 mmol, 1 equiv) was dissolved in MeOH (70 ml) and then a 4M solution of HCl in dioxan (60 ml, excess) was added. The resulting mixture was stirred for 3 h at room temperature and then the solvents were removed by evaporation *in vacuo*. The resulting residue was washed with AcOEt and then with Et₂O before drying *in vacuo* to give (2R,3S)-3-amino-1-cyclohexylamino-4-phenyl-butan-2-ol *di*-hydrogen chloride (B1) as a white solid (7.4 g, 88%).

The following amines were prepared in an analogous manner described for Amine 1 substituting the appropriate BOC-protected amines for ((1S,2R)-1-benzyl-3-cyclohexylamino-2-hydroxy-propyl)-carbamic acid *tert*-butyl ester. In some cases the 4M HCl in dioxane was replaced with 3 equivalents of p-toluene sulphonic acid to give the tosic acid salts as the product.

15

Amine	Structure	Starting Material
(S)-2-((2R,3S)-3-Amino-2-hydroxy-4-phenyl-butylamino)- <i>N</i> -cyclohexyl-propionamide <i>di</i> -hydrogen chloride (B2)	H,N OH 2 HCI	→, Å,
(2R,3S)-3-Amino-1-(1,5-dimethyl-hexylamino)-4-phenyl-butan-2-ol <i>di</i> -hydrogen chloride (B3)	H _A N CH 2 HCI	(G3)
(2R,3S)-3-Amino-1-(3- methoxy-benzylamino)-4- phenyl-butan-2-ol (B4)	H _A N OH 2 HGI	(G4)
(2R,3S)-3-Amino-4-phenyl- 1-(3-trifluoromethoxy- benzylamino)-butan-2-ol ditosylate (B5)	HAN OH CATEOH	4°, 1°, 1°, 1°, 1°, 1°, 1°, 1°, 1°, 1°, 1
	· · · · · · · · · · · · · · · · · · ·	(G5)

(2R,3S)-3-Amino-4-phenyl- 1-(3-trifluoromethyl- benzylamino)-butan-2-ol ditosylate (B6)	H _E N GH 2 TSOH	\(\hat{\chi_{\text{all}}}\)\(\hat{\text{all}}\)\(\hat{\chi_{\text{all}}}\)\(\hat{\chi_{\text{all}}}\)\(\hat{\chi_{\text{all}}}\)
(2R,3S)-3-Amino-1-[1-(3-methoxy-phenyl)-1-methyl-ethylamino]-4-phenyl-butan-2-ol di tosylate (B7)	H,N OH 2 TECH	
(2R,3S)-3-Amino-1- <i>sec</i> -butylamino-4-phenyl-butan-2-ol <i>di</i> -hydrogen chloride (B8)	HAVE OH 2 HCI	(G8)

Preparation of acids

Acid 1 (A1)

3-(Methanesulfonyl-phenyl-amino)-benzoic acid (A1)

5

To a solution 3-(methanesulfonyl-phenyl-amino)-benzoic acid methyl ester (C1) (680 mg, 2.23 mmol, 1 equiv) in MeOH (5 ml) was added 2N aqueous NaOH solution (5 ml, 10 mmol, 4.5 equiv). The resulting mixture was stirred for 2 h then most of MeOH was removed *in vacuo*. The residue was diluted with H_2O and extracted with Et_2O . The aqueous layer was acidified using 2N aqueous HCl solution and the white precipitate formed was extracted twice with AcOEt. The combined organic solutions were dried over MgSO₄ and concentrated *in vacuo* to give 3-(methanesulfonyl-phenyl-amino)-benzoic acid (A1) (600 mg, 92%) as a white solid, which was used in the next step without further purification.

15

10

The following Acids were prepared in an analogous manner to that described for Acid 1 from the appropriate starting material:

Acid	Structure	Starting Material
3-(Dioxo-1f ^β -isothiazolidin-2-yl)- 5-(methanesulfonyl-phenyl- amino)-benzoic acid (A2)	0=s=0 0=s=0 0=s=0) = = 0 0 0 0 0 0 0 0 0

		
3-(Methanesulfonyl-phenyl- amino)-5- N, N-dipropyl- isophthalamic acid (A3)	о= =0 Он Он	0===0
		(C3)
3-Ethoxy-5-(methanesulfonyl- phenyl-amino)-benzoic acid (A4)	0=1=0 0H	
	!	(C4)
3-(Methanesulfonyl-naphthalen- 2-yl-amino)-benzoic acid (A5)	O=S=O OH	0===0
		(C5)
Cyano-(methanesulfonyl-phenyl- amino)-benzoic acid (A7)	٥=أ=٥	٥=أ=٥
	III N	(C7)
3-(Methanesulfonyl-phenyl- amino)-2-methyl-benzoic acid (A10)	о=s=о о=s=о он	ا ا ا
		(C10)
3-(Methanesulfonyl-phenyl- amino)-4-methyl-benzoic acid (A11)	0= =0	
		(C11)
4-Chloro-3-(methanesulfonyl- phenyl-amino)-benzoic acid (A12)	O = S = O OH	٥= أ=٥
		(C12)
3-(Methanesulfonyl-phenyl- amino)-5-methyl-benzoic acid (A13)	O O O O O O O O O O O O O O O O O O O	3= =0
		(C13)

3-(Methanesulfonyl-phenyl- amino)-5-methylsulfanyl-benzoic acid (A14)	о=s=о о=s=о он	٥=أ=٥
3-(Methanesulfonyl-phenyl- amino)-5-ethylsulfanyl-benzoic acid (A15)	0=\$=0 0H	(C14)
	\	(C15)

Acid 16 5-(Methanesulfonyl-phenyl-amino)-nicotinic acid (A16)

- To a solution 5-(methanesulfonyl-phenyl-amino)-nicotinic acid ethyl ester (C16) (514 mg, 1.6 mmol, 1 equiv) in EtOH (50 ml) was added 2N aqueous NaOH solution (20 ml, 40 mmol, excess). The resulting mixture was stirred for 16 h then most of EtOH was removed *in vacuo*. The residue was partitioned between AcOEt and 5% citric acid aqueous solution (pH 4) and the two layers were separated. The aqueous phase was extracted with AcOEt and the combined organic solutions were dried over MgSO₄ then concentrated *in vacuo* to give 5-(methanesulfonyl-phenyl-amino)-nicotinic acid (A16) (130 mg, 28%) as a cream solid, which was used in the next step without further purification.
- 15 The following Acid was prepared in an analogous manner to that described for Acid 16 from the appropriate starting material:

Acid	Structure	Starting Material
2-(Methanesulfonyl-phenyl- amino)-isonicotinic acid (A17)	O=S=O N N OH	
		(C17)

The following Acids were prepared in an analogous manner to that described for Acid 1 20 from the appropriate starting material:

Acid	Structure	Starting Material

3-[(4-Fluoro-phenyl)- methanesulfonyl-amino]-5-(2- oxo-pyrrolidin-1-yl)-benzoic acid (A18)	о=s=о о=s=о о=м) = = 0 0 = 1 = 0 0 =
3-[(3-Fluoro-phenyl)- methanesulfonyl-amino]-5-(2- oxo-pyrrolidin-1-yl)-benzoic acid (A19)	г — — — — — — — — — — — — — — — — — — —	(C19)
3-[(3-Methoxy-phenyl)- methanesulfonyl-amino]-5-(2- oxo-pyrrolidin-1-yl)-benzoic acid (A20)	0=1=0 0 0 0=1=0 0=1=0 0 0=1=0 0 0 0=1=0 0 0=1=0 0 0 0	(C20)
3-[(4-Methoxy-phenyl)- methanesulfonyl-amino]-5-(2- oxo-pyrrolidin-1-yl)-benzoic acid (A21)	0= =0 	(C21)
3-[(3,4-Difluoro-phenyl)- methanesulfonyl-amino]-5-(2- oxo-pyrrolidin-1-yl)-benzoic acid (A22)	о= ==) = = 0
3-[(3,5-Difluoro-phenyl)- methanesulfonyl-amino]-5-(2- oxo-pyrrolidin-1-yl)-benzoic acid (A23)	0 = 0 = 0 OH	(C23)
3-[(3-Cyano-phenyl)- methanesulfonyl-amino]-5-(2- oxo-pyrrolidin-1-yl)-benzoic acid (A24)	N O O O O O O O O	"=====================================

3-[(4-Cyano-phenyl)- methanesulfonyl-amino]-5-(2- oxo-pyrrolidin-1-yl)-benzoic acid (A25)	0=s=0 0=N	0=s=0 0=s=0 0 ~ ") (C25)
3-[(3-Carbamoyl-phenyl)- methanesulfonyl-amino]-5-(2- oxo-pyrrolidin-1-yl)-benzoic acid (A26)	H ₁ N OH	(C26)
3-[Methanesulfonyl-(4- trifluoromethyl-phenyl)-amino]- benzoic acid (A27)	OZZÁZO N N OH	(C27)
3-(Ethanesulfonyl-phenyl- amino)-benzoic acid (A28)	0=\$=0 OH	(C28)
3-[(Butane-1-sulfonyl)-phenyl- amino]-benzoic acid (A29)	0=s=0 0+	(C29)
3-[Phenyl-(propane-2-sulfonyl)- amino]-benzoic acid (A30)	о=Б=О ОН	(C30)
2-Fluoro-3-(methanesulfonyl- phenyl-amino)-benzoic acid (A31)	0===0 F i OH	(C31)
3-[Methanesulfonyl-(2-methoxy- phenyl)-amino]-benzoic acid (A33)	0 0=5=0 0 H	(C33)
3-[Methanesulfonyl-(3-methoxy-phenyl)-amino]-benzoic acid (A34)	0=6=0 0H	

		(C34)
3-[Methanesulfonyl-(4-methoxy-phenyl)-amino]-benzoic acid	0=5=0	0=3=0 0
(A35)	OH OH	
		(C35)
3-[Methanesulfonyl-(2-chloro-	90=5=0 0	çı 0=ş=0
phenyl)-amino]-benzoic acid (A36)) N	
((((((((((((((((((((
3-[Methanesulfonyl-(3-chloro-		(C36)
phenyl)-amino}-benzoic acid	0===0 0	0=8=0 0
(A37)	UU	
		(C37)
3-[Methanesulfonyl-(4-chloro-	0=9=0 g	0=5=0 0
phenyl)-amino]-benzoic acid	OH OH	
(A38)	a V	
		(C38)
3-[Methanesulfonyl-(3,4-		
dichloro-phenyl)-amino]-benzoic	0=5=0 0=5=0	0=5=0 0 N
acid (A39)		
		(C39)
3-[Methanesulfonyl-(3,5-	o=s=o o	o=a=o o
dichloro-phenyl)-amino]-benzoic acid (A40)	CAN NOT ON	" " " " " " " " " " " " " " " " " " " "
45.4 (11.0)		
		(C40)
3-[Methanesulfonyl-(2-cyano-	0= 	0=s=0 0
phenyl)-amino]-benzoic acid (A41)		
(() (V V	
3-[Methanesulfonyl-(3-cyano-	1	(C41)
phenyl)-amino]-benzoic acid	N 0===0	0=\$=0 N
(A42)	UU, OH	
		(C42)
3-[Methanesulfonyl-(4-cyano-	0=\$=0 g	o=s=o o
phenyl)-amino]-benzoic acid (A43)		
(/ \TO)	NEW Y	
		(C43)

3-Ethylamino-5- (methanesulfonyl-phenyl-amino)- benzoic acid (A49)	о==s=o о==s=o он он	0=5=0 0=5=0 NH
3-(Methanesulfonyl-phenyl- amino)-5-(2-oxo-pyrrolidin-1-yl)- benzoic acid (A51)	0==0 0==0 0=N 0+N	(C49)

Acid 44 3-Bromo-5-(methanesulfonyl-phenyl-amino)-benzoic acid (A44)

A solution of 3-bromo-5-(methanesulfonyl-phenyl-amino)-benzoic acid *tert*-butyl ester (C44) (2 g, 4.7 mmol, 1 equiv) in CH₂Cl₂/CF₃COOH (1/1, 30 ml) was stirred at room temperature for 2 h then concentrated *in vacuo*. Traces of solvent were removed by azeotroping with toluene. The residue was triturated with Et₂O/*iso*-hexane (1:1) and filtered off to give 3-bromo-5-(methanesulfonyl-phenyl-amino)-benzoic acid (A44) (1.45 mg, 83%) as a white solid which was used in the next step without further purification.

The following Acids were prepared in an analogous manner to that described for Acid 44 from the appropriate starting material:

Acid	Structure	Starting Material
3-[(4-Fluoro-phenyl)- methanesulfonyl-amino]-benzoic acid (A6)	OSSEO OM	المالية
		(C6)
3-[(3-Fluoro-phenyl)- methanesulfonyl-amino]-benzoic acid (A8)	о=5=0	
		(C8)

3-[(3,5-Difluoro-phenyl)- methanesulfonyl-amino]-benzoic acid (A9)		
		(C9)
4-Fluoro-3-(methanesulfonyl-phenyl- amino)-benzoic acid (A32)	0=\$=0 N N N) = -0 (C32)
3-(Methanesulfonyl-naphthalen-1-yl- amino)-benzoic acid (A45)	о=\$=0 Н Н Он	(C45)
3-(Methanesulfonyl-pyridin-2-yl-	ı	(045)
amino)-benzoic acid (A46)	0===0	
		(C46)
3-(Methanesulfonyl-pyridin-3-yl-		(C46)
amino)-benzoic acid (A47)	O=S=O	
		(C47)
3-(Methanesulfonyl-pyridin-4-yl- amino)-benzoic acid (A48)	о=s=о N ОН	
2 (Permit method arrive) 5		(C48)
3-(Benzyl-methyl-amino)-5- (methanesulfonyl-phenyl-amino)- benzoic acid (A50)	O=S=OOH	
		(C50)
3-Isobutyl-5-(methanesulfonyl- phenyl-amino)-benzoic acid (A52)	0=s=0 OH	
	1	(0.70)
		(C52)

O=B=O OH	(C53)
O T S O O O O	(C54)
O=S=O OH OH	(C55)
0=5=0 0 OH	(C56)
о===0	0=\$=0 0=\$=0 0 (C57)
о===о о=== N он	(C58)

Acid 59
3-Methanesulfonyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid (A59)

To a solution of 3-(methanesulfonyl-phenyl-amino)-5-methylsulfanyl-benzoic acid (A14) (67 mg, 0.199 mmol, 1 equiv) in MeOH/ H_2O (3:1, 12 ml) was added oxone (488 mg, 0.79 mmol, 4 equiv). The resulting mixture was stirred at room temperature for 2 h and then concentrated *in vacuo*. The residue was partitioned between AcOEt and H_2O and the layers separated. The organic layer was washed with H_2O and brine, dried over Na_2SO_4 and concentrated *in vacuo* to give a solid which was triturated with Et_2O to give 3-methanesulfonyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid (A59) (66 mg, 90%) as a white solid.

10 [M-H] = 368.0 RT = 2.64 min

Acid 60

3-Ethanesulfonyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid (A60)

15

20

A60 was prepared in an analogous manner to that described for Acid 59 from 53 mg (0.15 mmol) of 3-(methanesulfonyl-phenyl-amino)-5-ethylsulfanyl-benzoic acid (A15) which yielded 56 mg (96%) of 3-ethanesulfonyl-5-(methanesulfonyl-phenyl-amino)-benzoic acid (A60) as a white solid.

 $[M-H]^{-} = 382.0$ RT = 2.73 min

Preparation of Examples

25 Example 1

N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-(methanesulfonyl-phenyl-amino)-benzamide (E1)

To a solution of 3-(methanesulfonyl-phenyl-amino)-benzoic acid (A1) (45 mg, 0.15 mmol, 1 equiv) in DMF (5 ml) at room temperature was added (S)-2-((2R,3S)-3-amino-2-hydroxy-4-phenyl-butylamino)- *N*-cyclohexyl-propionamide di-hydrogen chloride (B2) (63 mg, 0.15 mmol, 1 equiv), 1-(3-dimethylaminopropyl)-3-ethyl-carbodiimide hydrochloride (28 mg, 0.15 mmol, 1.2 equiv), 1-hydroxybenzotriazole hydrate (23 mg, 0.15 mmol, 1.2 equiv) and 4-ethylmorpholine (120 μl, 0.93 mmol, 6 equiv). The resulting mixture was stirred for 4 h then concentrated *in vacuo*. The residue was diluted with AcOEt and the organic phase washed with saturated aqueous NaHCO₃ solution, dried over MgSO₄ and concentrated *in vacuo*. The residue was purified by trituration with Et₂O to yield *N*-[(1S,2R)-1-benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-(methanesulfonyl-phenyl-amino)-benzamide (E1) as a white solid (46 mg, 50%). [M+H]⁺ = 607.2

15 Examples 2-79 (E2-E79)

Examples 2-79 were prepared in an analogous manner to Example 1 from the appropriate acid and amines indicated in the below table:

Example	Structure	Acid	Amine	[M+H] ⁺	RT (min)
N-[(1S,2R)-1-Benzyl-3-((S)-1- cyclohexylcarbamoyl-ethylamino)- 2-hydroxy-propyl]-(ethanesulfonyl- phenyl-amino)-benzamide (E2)		A28	B2	621.2	2.71
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-[(butane-1-sulfonyl)-phenyl-amino]-benzamide (E3)		A29	B2	649.2	2.90

N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-[phenyl-(propane-2-sulfonyl)-amino]-benzamide (E4)	A30	B2	635.2	2.75
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]- [methanesulfonyl-(4-trifluoromethyl-phenyl)-amino]-benzamide (E5)	A27	B2	675.3	2.84
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]- [methanesulfonyl-(3 -methoxy-phenyl)-amino]- benzamide (E6)	A34	B2	637.3	2.68
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]- [methanesulfonyl-(4-methoxy-phenyl)-amino]-benzamide (E7)	A35	B2	637.2	2.66
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]- [methanesulfonyl-(2-methoxy-phenyl)-amino]-benzamide (E8)	A33	B2	637.3	2.67
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-[(3,4-dichlorophenyl)-methanesulfonyl-amino]-benzamide (E9)	A39	B2	675.2	2.90

N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-[(3,5-dichlorophenyl)-methanesulfonyl-amino]-benzamide (E10)	A40	B2	675.2	2.92
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-[(2-cyano-phenyl)-methanesulfonyl-amino]-benzamide (E11)	A41	B2	632.2	2.65
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-[(4-cyano-phenyl)-methanesulfonyl-amino]-benzamide (E12)	A43	B2	632.2	2,65
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-[(2-chloro-phenyl)-methanesulfonyl-amino]-benzamide (E13)	A36	B2	641.2	2.71
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-[(4-chloro-phenyl)-methanesulfonyl-amino]-benzamide (E14)	A38	B2	641.2	2.80
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-[(3-cyano-phenyl)-methanesulfonyl-amino]-benzamide (E15)	A42	B2	632.2	2.64

N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-[(3-chloro-phenyl)-methanesulfonyl-amino]-benzamide (E16)	A37	B2	641.2	2.78
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[(3-cyano-phenyl)- methanesulfonyl-amino]- benzamide (E17)	A42	B6	637.1	2.81
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[(3-chloro-phenyl)- methanesulfonyl-amino]- benzamide (E18)	A37	B6	646.1	2.94
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[methanesulfonyl-(3- methoxy-phenyl)-amino]- benzamide (E19)	A34	B6	642.2	2.85
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[methanesulfonyl-(4- methoxy-phenyl)-amino]- benzamide (E20)	A35	В6	642.2	2.85
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[(4-chloro-phenyl)- methanesulfonyl-amino]- benzamide (E21)	A38	B6	646.1	2.95

V-[(1S,2R)-1-Benzyl-2-hydroxy-3- 3-trifluoromethyl-benzylamino)- propyl]-[(3,5-dichloro-phenyl)-		A40	B6	680.1	3.07
methanesulfonyl-amino]- penzamide (E22)	A D : I : A !				
V-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-(methanesulfonyl-pyridin-3 -yl-amino)-benzamide (E23)		A47	B6	613.2	2.59
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-(methanesulfonyl-pyridin-2 -yl-amino)-benzamide (E24)		A46	B6	613.1	2.83
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-(methanesulfonyl-pyridin-4 -yl-amino)-benzamide (E25)	## ## ## ## ## ## ## ## ## ## ## ## ##	A48	B6	613.2	2.61
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-(methanesulfonyl- naphthalen-1-yl-amino)- benzamide (E26)		A45	B6	662.2	3.08
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-(methanesulfonyl-phenyl- amino)-benzamide (E27)		A1	B6	612.1	2.74
N-((1S,2R)-1-Benzyl-3- cyclopropylamino-2-hydroxy- propyl)-(methanesulfonyl-phenyl- amino)-benzamide (E28)	o=s=o	A1	B8	494.1	2.47

N-{(1S,2R)-1-Benzyl-2-hydroxy-3- [1-(3-methoxy-phenyl)-1-methyl- ethylamino]-propyl}- (methanesulfonyl-phenyl-amino)- benzamide formate salt (E29)	A1	B7	602.2	2.76
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-(methanesulfonyl- naphthalen-2-yl-amino)- benzamide (E30)	A5	B6	662.2	2.99
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[(4-fluoro-phenyl)-methane sulfonyl-amino]-benzamide (E31)	A6	B6	630.2	2.84
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[(3-fluoro-phenyl)-methane sulfonyl-amino]-benzamide (E32)	A8	В6	630.1	2.86
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[(3,5-difluoro-phenyl)- methanesulfonyl-amino]- benzamide (E33)	A9	B6	648.2	2.92
N-[(1S,2R)-1-Benzyl-3-(1,5-dimethyl-hexylamino)-2-hydroxy-propyl]-(methanesulfonyl-phenyl-amino)-benzamide formate salt (E34)	A1	В3	566.3	2.83

N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-methoxy-benzylamino)-propyl]- (methanesulfonyl-phenyl-amino)- benzamide formate salt (E35)		A1 .	B4	574.2	2.62
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-(methanesulfonyl-phenyl- amino)-benzamide formate salt (E36)		A1	B6	612.2	2.75
N-((1S,2R)-1-Benzyl-3- cyclohexylamino-2-hydroxy- propyl)-(methanesulfonyl-phenyl- amino)-benzamide (E37)	O = S = O H OH	A1	B1	536.3	2.57
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-ethylamino-(methanesulfonyl-phenyl-amino)-benzamide (E38)		A49	B2	650.2	2.7
N-[(1S,2R)-Benzyl-((S)-1-cyclohexylcarbamoyl-ethylamino)-hydroxy-propyl]-(benzyl-methyl-amino)-(methanesulfonyl-phenyl-amino)-benzamide (E39)		A50	B2	726.3	2.95
N-((1S,2R)-1-Benzyl-3- cyclohexylamino-2-hydroxy- propyl)-(methanesulfonyl-phenyl- amino)-(2-oxo-pyrrolidin-1-yl)- benzamide (E40)		A51	B1	-	3.14

					
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]- (methanesulfonyl-phenyl-amino)-(2-oxo-pyrrolidin-1-yl)-benzamide (E41)		A51	B2	690.2	2.61
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-methoxy-benzylamino)-propyl]- (methanesulfonyl-phenyl-amino)- (2-oxo-pyrrolidin-1-yl)-benzamide (E42)		A51	B4	657.3	2.59
N-[(1S,2R)-1-Benzyl-3-(1,5-dimethyl-hexylamino)-2-hydroxy-propyl]-(methanesulfonyl-phenyl-amino)-(2-oxo-pyrrolidin-1-yl)-benzamide (E43)		A51	В3	649.3	2.81
N-[(1S,2R)-1-Benzyl-2-hydroxy-3-(3-trifluoromethyl-benzylamino)-propyl]-(methanesulfonyl-phenylamino)-(2-oxo-pyrrolidin-1-yl)-benzamide (E44)		A51	B6	637.2	2.66
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-bromo-(methanesulfonyl- phenyl-amino)-benzamide (E45)		A44	B6	692.2	2.96
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-ethynyl-(methanesulfonyl- phenyl-amino)-benzamide (E46)		A53	B6	636.2	2.91

·	 		_	
(Methanesulfonyl-phenyl-amino)-methyl-biphenyl-3-carboxylic acid [(1S,2R)-1-benzyl-2-hydroxy-3-(3-trifluoromethyl-benzylamino)-propyl]-amide (E47)	A54	B6	702.2	3.13
(Methanesulfonyl-phenyl-amino)-dimethyl-biphenyl-3-carboxylic acid [(1S,2R)-1-benzyl-2-hydroxy-3-(3-trifluoromethyl-benzylamino)-propyl]-amide (E48)	A55	B6	716.3	3.18
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-cyclopentyl- (methanesulfonyl-phenyl-amino)- benzamide (E49)	A56	B6	680.3	3.13
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-cyclohexyl- (methanesulfonyl-phenyl-amino)- benzamide (E50)	A57	B6	612.2	3.19
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-(methanesulfonyl-phenyl- amino)-prop-1-ynyl-benzamide (E51)	A58	B6	650.2	2.97

N-[(1S,2R)-1-Benzyl-2-hydroxy-3-		A16	B6	613.2	2.69
(3-trifluoromethyl-benzylamino)- propyl]-(methanesulfonyl-phenyl- amino)-nicotinamide (E52)					2.50
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-#C!-(methanesulfonyl- phenyl-amino)-isonicotinamide (E53)		A17	B6	613.2	2.75
N-((1S,2R)-1-Benzyl-3- cyclopropylamino-2-hydroxy- propyl)-(methanesulfonyl-phenyl- amino)-(2-oxo-pyrrolidin-1-yl)- benzamide (E54)	0===0	A51	B8	494.1	2.47
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethoxy-benzylamino)- propyl]-(methanesulfonyl-phenyl- amino)-(2-oxo-pyrrolidin-1-yl)- benzamide formate salt (E55)		A51	B5	711.2	2.91
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-C-fluoro-(methanesulfonyl- phenyl-amino)-benzamide formate salt (E56)		A31	B6	630.1	2.82
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-fluoro-(methanesulfonyl- phenyl-amino)-benzamide formate salt (E57)		A32	B6	630.1	2.88

	 		 1	
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-(methanesulfonyl-phenyl- amino)-methylsulfanyl-benzamide (E58)	A14	B6	658.2	3.01
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-methanesulfonyl- (methanesulfonyl-phenyl-amino)- benzamide (E59)	A59	В6	690.2	2.81
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-ethylsulfanyl- (methanesulfonyl-phenyl-amino)- benzamide (E60)	A15	B6	672.1	3.06
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-ethanesulfonyl- (methanesulfonyl-phenyl-amino)- benzamide (E61)	A60	B6	704.2	2.86
N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-(1,1-dioxo-1/6-isothiazolidin-2-yl)-(methanesulfonyl-phenyl-amino)-benzamide (E62)	A2	B2	726.3	2.60

N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]- (methanesulfonyl-phenyl-amino)- N'-N'-dipropyl-isophthalamide (E63)	A3	B2	734.3	2.85
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-ethoxy-(methanesulfonyl- phenyl-amino)-benzamide (E64)	A4	B6	656.3	2.70
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-cyano-(methanesulfonyl- phenyl-amino)-benzamide (E65)	A7	B6	637.1	2.86
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-(methanesulfonyl-phenyl- amino)-C-methyl-benzamide (E66)	A10	B6	626.2	2.80
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-(methanesulfonyl-phenyl- amino)-methyl-benzamide (E67)	A11	B6	626.3	2.91
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-chloro-(methanesulfonyl- phenyl-amino)-benzamide (E68)	A12	В6	646.1	3.09

	A13	B6	626.3	2.83
V-[(1S,2R)-1-Benzyl-2-hydroxy-3- 3-trifluoromethyl-benzylamino)- propyl]-(methanesulfonyl-phenyl- amino)-C-methyl-benzamide (E69)				
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[(4-fluoro-phenyl)-methane sulfonyl-amino]-(2-oxo-pyrrolidin- 1-yl)-benzamide formate salt (E70)	A18	B6	713.2	2.87
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[(3-fluoro-phenyl)-methane sulfonyl-amino]-(2-oxo-pyrrolidin- 1-yl)-benzamide formate salt (E71)	A19	B6	713.2	2.86
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[(3-methoxy-phenyl)- methanesulfonyl-amino]-(2-oxo- pyrrolidin-1-yl)-benzamide formate salt (E72)	A20	B6	725.2	2.84
N-[(1S,2R)-1-Benzyl-2-hydroxy-3-(3-trifluoromethyl-benzylamino)-propyl]-[(3,4-difluoro-phenyl)-methanesulfonyl-amino]-(2-oxo-pyrrolidin-1-yl)-benzamide formatisalt (E73)	A22	B6	731.2	3.17
N-[(1S,2R)-1-Benzyl-2-hydroxy-3-(3-trifluoromethyl-benzylamino)-propyl]-[methanesulfonyl-(4-methoxy-phenyl)-amino]-(2-oxo-pyrrolidin-1-yl)-benzamide format salt (E74)	A21	B6	725.2	3.06



N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[(3,5-difluoro-phenyl)- methanesulfonyl-amino]-(2-oxo- pyrrolidin-1-yl)-benzamide formate salt (E75)	A23	B6	731.1	2.94
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[(4-cyano-phenyl)- methanesulfonyl-amino]-(2-oxo- pyrrolidin-1-yl)-benzamide formate salt (E76)	A25	B6	720.1	2.81
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[(3-cyano-phenyl)- methanesulfonyl-amino]-(2-oxo- pyrrolidin-1-yl)-benzamide formate salt (E77)	A24	B6	720.1	2.82
N-[(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-[(3-formamide-phenyl)- methanesulfonyl-amino]-(2-oxo- pyrrolidin-1-yl)-benzamide formate salt (E78)	A26	· B6	738.1	2.58
N-{(1S,2R)-1-Benzyl-2-hydroxy-3- (3-trifluoromethyl-benzylamino)- propyl]-isobutyl-(methanesulfonyl- phenyl-amino)-benzamide (E79)	A52	B6	668.2	3.11

Example 80

N-[(1S,2R)-Benzyl-hydroxy-(3-trifluoromethyl-benzylamino)-propyl]-3-(methanesulfonyl-phenyl-amino)-5-vinyl-benzamide (E80)

To a solution of *N*-[(1S,2R)-benzyl-hydroxy-(3-trifluoromethyl-benzylamino)-propyl]-3-bromo-5-(methanesulfonyl-phenyl-amino)-benzamide (E45) (140 mg, 0.2 mmol, 1 equiv) in DME (0.7 ml) and H₂O (0.6 ml) was added tetrakis(triphenylphosphine)-palladium(0) (12 mg, 0.01 mmol, 0.05 equiv), and the suspension was stirred for 10 min. 2,4,6 Trivinylcyclotriboroxane-pyridine complex (49 mg, 0.2 mmol, 1 equiv) in DME (1.3 ml) and K₂CO₃ (28 mg, 0.2 mmol, 1 equiv) were added and the resulting mixture was stirred at 90°C for 1 h, cooled to room temperature and diluted with AcOEt. The organic phase was washed with H₂O, dried over MgSO₄ and concentrated *in vacuo*. Purification by flash chromatography on silica gel (CH₂Cl₂/MeOH : 96/4) gave *N*-[(1S,2R)-benzyl-hydroxy-(3-trifluoromethyl-benzylamino)-propyl]-3-(methanesulfonyl-phenyl-amino)-5-vinyl-benzamide (E80) (100 mg, 77%) as a pale yellow foam.

[M+H]* = 638.2

 $RT = 2.92 \, \text{min}$

20

Examples 81-83 (E81-E83)

Examples 81-83 were prepared in an analogous manner to Example 80 from Example 45 (E45) and the appropriate vinylcyclotriboroxane-pyridine complex (as described by F. Kerins and D. F. O' Shea in *J. Org. Chem*, **2002**, *67*, 4968-4971):

Example	Structure	Boroxane Complex	[M+H] ⁺	RT (min)
N-[(1S,2R)-Benzyl-hydroxy- (3-trifluoromethyl- benzylamino)-propyl]- (methanesulfonyl-phenyl- amino)-(Z/E)-propenyl- benzamide (E81)			652.3	2.92
N-[(1S,2R)-1-Benzyl-2-hydroxy-3-(3-trifluoromethyl-benzylamino)-propyl]-3-(methanesulfonyl-phenyl-amino)-5-(2-methyl-propenyl)-benzamide (E82)			666.3	2.96

N-[(1S,2R)-1-Benzyl-2-hydroxy-3-(3-trifluoromethyl-benzylamino)-propyl]-3-isopropenyl-5-(methanesulfonyl-phenyl-amino)-benzamide (E83)	نېدنې نې		652.2	2.77
--	----------	--	-------	------

Example 84

5-(Methanesulfonyl-phenyl-amino)-biphenyl-3-carboxylic acid [(1S,2R)-1-benzyl-2-hydroxy-3-(3-trifluoromethyl-benzylamino)-propyl]-amide (E84)

5

10

15

25

To a solution of N-[(1S,2R)-benzyl-hydroxy-(3-trifluoromethyl-benzylamino)-propyl]-3-bromo-5-(methanesulfonyl-phenyl-amino)-benzamide (E45) (140 mg, 0.2 mmol, 1 equiv) in toluene (10 ml) were added palladium(II)acetate (2 mg, 0.01 mmol, 0.05 equiv), phenylboronic acid (29 mg, 0.24 mmol, 1.2 equiv), 2-(dicyclohexylphosphino)biphenyl (7 mg, 0.02 mmol, 0.1 equiv) and K_3PO_4 (127 mg, 0.6 mmol, 3 equiv) and the resulting mixture was stirred at $100^{\circ}C$ for 16 h, cooled to room temperature and diluted with AcOEt. The organic phase was washed with water and brine, dried over MgSO₄ and concentrated *in vacuo*. Purification by flash chromatography on silica gel gave 5-(methanesulfonyl-phenyl-amino)-biphenyl-3-carboxylic acid [(1S,2R)-1-benzyl-2-hydroxy-3-(3-trifluoromethyl-benzylamino)-propyl]-amide (E84) (84 mg, 61%) as a pale yellow oil. [M+H]⁺ = 688.2

RT = 3.10 min

Example 85

20 N--[(1S,2R)-Benzyl-hydroxy-(3-trifluoromethyl-benzylamino)-propyl]-3-ethyl-5-(methanesulfonyl-phenyl-amino)-benzamide (E85)

A flask was charged with N-[(1S,2R)-benzyl-hydroxy-(3-trifluoromethyl-benzylamino)-propyl]-3-(methanesulfonyl-phenyl-amino)-5-vinyl-benzamide (E80) (100 mg, 0.16 mmol, 1 equiv), 10% palladium on charcoal (50% wet, 100 mg, 50% w/w), NH₄COOH (99 mg, 1.6 mmol, 10 equiv) H₂O (2 ml) and EtOH (10 ml). The resulting mixture was stirred at 50°C for 4 h, cooled to room temperature and the catalyst was filtered off through a pad of celite. Most of the EtOH was removed *in vacuo* and the residue diluted with H₂O and

AcOEt. The layers were separated. The organic phase was dried over MgSO₄ and concentrated *in vacuo* to give *N*–[(1S,2R)-benzyl-hydroxy-(3-trifluoromethyl-benzylamino)-propyl]-3-ethyl-5-(methanesulfonyl-phenyl-amino)-benzamide (E85) (70 mg, 70%) as a white solid.

 $[M+H]^{+} = 640.3$ RT = 2.86 min

Examples 86-87 (E86-E87)

Examples 86-87 were prepared in an analogous manner to that described for Example 85 (E85) from the appropriate starting material:

Example	Structure	Starting Material	[M+H] ⁺	RT (min)
N-[(1S,2R)-Benzyl- hydroxy-(3- trifluoromethyl- benzylamino)-propyl]-3- (methanesulfonyl- phenyl-amino)-5-propyl-		E81	654.2	2.81
benzamide (E86) N-[(1S,2R)-1-Benzyl-2-hydroxy-3-(3-trifluoromethyl-benzylamino)-propyl]-3-isopropyl-5-(methanesulfonyl-phenyl-amino)-benzamide (E87)		E83	654.2	2.78

Example 88

15

20

N-[(1S,2R)-1-Benzyl-3-((S)-1-cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-3-(methanesulfonyl-phenyl-amino)-5-methylamino-benzamide (E88)

A flask was charged with *N*-[(1S,2R)-benzyl-((S)-1-cyclohexylcarbamoyl-ethylamino)-hydroxy-propyl]-(benzyl-methyl-amino)-(methanesulfonyl-phenyl-amino)-benzamide (E39) (50 mg, 0.07 mmol, 1 equiv), 10% palladium on charcoal (50% wet, 5 mg, 5% w/w), NH₄COOH (44 mg, 0.7 mmol, 10 equiv), H₂O (2 ml) and EtOH (10 ml). The resulting mixture was stirred at 50° C for 3 h, cooled to room temperature and the catalyst

was filtered off through a pad of celite. Most of the EtOH was removed *in vacuo* and the residue diluted with saturated NaHCO $_3$ aqueous solution and AcOEt. The layers were separated. The organic phase was dried over MgSO $_4$ and concentrated *in vacuo*. The residue was triturated with Et $_2$ O to give N-[(1S,2R)-1-benzyl-3-((S)-1-

5 cyclohexylcarbamoyl-ethylamino)-2-hydroxy-propyl]-3-(methanesulfonyl-phenyl-amino) 5-methylamino-benzamide (E88) (18 mg, 41%) as a white solid.
 [M+H]⁺ = 636.2

RT = 2.62 min

10 Compounds of the invention may be tested for *in vitro* biological activity in accordance with the following assays:

(I) Asp-2 inhibitory assay

For each compound being assayed, in a 384 well plate, is added:-

- 15 a) 1μ l of a DMSO solution of the test compound (IC₅₀ curve uses ten 1 in 2 serial dilutions from 500 μ M).
 - b) 10 μ l of substrate (FAM-[SEVNLDAEFK]-TAMRA) solution in buffer. This is prepared by diluting 2ml of a 2mM DMSO solution of the substrate into 400ml of buffer (100mM Sodium acetate pH = 4.5, 1 l Milli-Q water, 0.06% Triton X-100 (0.5 ml/l) , pH adjusted to
- 4.5 using glacial acetic acid). Aminomethyl fluorescein (FAM) and tetramethyl rhodamine (TAMRA) are fluorescent molecules which co-operate to emit fluorescence at 535nm upon cleavage of the SEVNLDAEFK peptide.
 - c) 10 μ l enzyme solution. This is prepared by diluting 16ml of a 500nM enzyme solution into 384 ml of buffer (prepared as above).
- Blank wells (enzyme solution replaced by buffer) are included as controls on each plate. Wells are incubated for 1h at room temperature and fluorescence read using a Tecan Ultra Fluorimeter/Spectrophotometer (485nm excitation, 535nm emission).

(II) Cathepsin D inhibitory assay

- 30 For each compound being assayed, in a 384 well plate, is added:
 - a) $1\mu l$ of a DMSO solution of the test compound (IC50 curve uses ten 1 in 2 serial dilutions from 500 $\mu M).$
 - b) 10 μ l of substrate (FAM-[SEVNLDAEFK]-TAMRA) solution in buffer. This is prepared by diluting 2ml of a 2mM DMSO solution of the substrate into 400ml of buffer (100mM
- Sodium acetate pH = 4.5, 1 I Milli-Q water, 0.06% Triton X-100 (0.5 ml/l), pH adjusted to 4.5 using glacial acetic acid).
 - c) 10 μ l enzyme solution. This is prepared by diluting 1.6ml of a 200 unit/ml (in 10 mM HCl) enzyme solution into 398.4 ml of buffer (prepared as above).
 - Blank wells (enzyme solution replaced by buffer) are included as controls on each plate.
- Wells are incubated for 1h at room temperature and fluorescence read using a Tecan Ultra Fluorimeter/Spectrophotometer (485nm excitation, 535nm emission).

Pharmacological Data

The compounds of E1-E88 were tested in Assays (I) and (II) and exhibited inhibition within the following range: 1-5000 nM (Asp-2) and 50-25000 nM (CatD). More particularly, the compounds of E17, 25, 38, 41, 46, 49, 50, 55-56, 61, 64 and 83 exhibited inhibition within the following range: 1-100 nM (Asp-2) and 200-2500 nM (CatD).

Abbreviations

10		
	DMF	dimethylformamide
	DMSO	dimethylsulfoxide
	DMAP	dimethylaminophenol
	DABCO	1,4-diazabicyclo [2.2.2] octane
15	DME	dimethyl ether
-	THF	tetrahydrofuran
	HOBT	N-hydroxybenzotriazole
	FAM	carboxyfluorescein
	TAMRA	carboxytetramethylrhodamine
20	[].	single amino acid letter code relating to peptide sequence

Claims

1. A compound of formula (I):

wherein

5

R1 represents aryl or heteroaryl;

R² represents C₁₋₆ alkyl;

10 R^{2a} represents hydrogen, C₁₋₃ alkyl or halogen;

n represents 0, 1 or 2;

A represents -C(H)=, $-C(R^{2b})=$ or -N=:

 R^{2b} represents C_{1-3} alkyl, C_{2-4} alkenyl, halogen, C_{1-3} alkoxy, amino, cyano or hydroxy; B represents $-C(R^3)$ = or -N=;

- R³ represents hydrogen, halogen, optionally substituted C₁₋₆ alkyl, C₂₋₆ alkenyl, aryl, heteroaryl, heterocyclyl, -C₁₋₆ alkyl-aryl, -C₁₋₆ alkyl-heteroaryl, -C₁₋₆ alkyl-heterocyclyl, -C₂₋₆ alkenyl-aryl, -C₂₋₆ alkenyl-heterocyclyl, C₃₋₈ cycloalkyl, -C₁₋₆ alkyl-C₃₋₈ cycloalkyl, cyano, azido, nitro, sulphoxide, -NR⁷R⁸, -NR⁹COR¹⁰, -NR¹¹SO₂R¹², -OR¹³, -SO₂R¹⁴, -SR¹⁵, -C≡CR¹⁶, -C₀₋₆ alkyl-(CF₂)_qCF₃, -CONR¹⁷R¹⁸, COOR¹⁹, -C₁₋₆ alkyl-
- NR²⁰R²¹ or -C₁₋₆ alkyl-N₃, or R³ together with R^{2a} on adjacent carbon atoms may form a fused 5-7 membered saturated or partially saturated carbocyclic or heterocyclic ring; R⁴ represents optionally substituted C₁₋₆ alkyl, -C₁₋₆ alkyl-C₃₋₈ cycloalkyl, -C₁₋₆ alkyl-heteroaryl or -C₁₋₆ alkyl-heterocyclyl;

 R^5 represents hydrogen, optionally substituted C_{1-10} alkyl, $-C_{3-8}$ cycloalkyl, $-C_{3-8}$

cycloalkenyl, aryl, heteroaryl, heterocyclyl, -C₁₋₆ alkyl-C₃₋₆ cycloalkyl, -C₃₋₈ cycloalkyl-aryl, -heterocyclyl-aryl, -C₁₋₆ alkyl-aryl-heteroaryl, -C(R^aR^b)-CONH-C₁₋₆ alkyl, -C(R^cR^d)-CONH-C₃₋₆ cycloalkyl, -C₁₋₆ alkyl-S-C₁₋₆ alkyl, -C₁₋₆ alkyl-NR^eR^f, -C(R^gR^h)-C₁₋₆ alkyl, -C(RⁱR^h)-aryl, -C(R^kR^h)-C₁₋₆ alkyl-aryl, -C(R^mRⁿ)-C₁₋₆ alkyl-heteroaryl, -C(R^oR^p)-C₁₋₆ alkyl-heterocyclyl, -C₁₋₆ alkyl-O-C₁₋₆ alkyl-O-C₁₋₆

30 heterocyclyl;

 R^7 , R^8 , R^9 , R^{10} , R^{13} , R^{16} , R^{17} , R^{18} , R^{20} and R^{21} independently represent hydrogen, $C_{1.6}$ alkyl, $C_{2.6}$ alkenyl, $C_{3.8}$ cycloalkyl, aryl, heteroaryl, heterocyclyl, - $C_{1.6}$ alkyl- $C_{3.8}$ cycloalkyl, - $C_{1.6}$ alkyl-aryl, - $C_{1.6}$ alkyl-heteroaryl, - $C_{1.6}$ alkyl-heterocyclyl or - $C_{0.6}$ alkyl; R^{14} , R^{15} and R^{19} independently represent hydrogen, $C_{1.6}$ alkyl, $C_{2.6}$ alkenyl, $C_{3.8}$

35 cycloalkyl, aryl, heteroaryl, heterocyclyl, -C₁₋₆ alkyl-C₃₋₈ cycloalkyl, -C₁₋₆ alkyl-aryl, -C₁₋₆ alkyl-heteroaryl or -C₁₋₆ alkyl-heterocyclyl;

 R^{11} , R^a , R^c , R^e , R^f , R^g , R^h , R^i , R^l , R^k , R^l , R^m , R^n , R^o and R^p independently represent hydrogen, C_{1-8} alkyl or C_{3-8} cycloalkyl;

 R^b and R^d independently represent hydrogen, C_{1-6} alkyl, C_{3-8} cycloalkyl or $-C_{1-6}$ alkyl-SO₂- C_{1-6} alkyl or R^a and R^b , R^c and R^d , R^g and R^h , R^l and R^l and R^h and R^m and R^m

- together with the carbon atom to which they are attached may form a C₃₋₈ cycloalkyl group;
 - R¹² represents C₁₋₆ alkyl or C₃₋₈ cycloalkyl;
 - q represents 1 to 3;

10

15

20

30

35

40

- optional substituents for alkyl groups of R^3 , R^4 and R^5 include one or more (eg. 1, 2 or 3) halogen, C_{1-8} alkoxy, amino, cyano or hydroxy groups;
- and wherein said aryl, heteroaryl or heterocyclyl groups may be optionally substituted by one or more (eg. 1, 2 or 3) C₁₋₆ alkyl, halogen, -CF₃, -OCF₃, oxo, C₁₋₆ alkoxy, C₂₋₆ alkynyl, C₂₋₆ alkenyl, amino, cyano, nitro, -NR²²COR²³, -CONR²²R²³ -C₁₋₆ alkyl-NR²² R²³ (wherein R²² and R²³ independently represent hydrogen or C₁₋₆ alkyl), -C₁₋₆ alkyl-O-C₁₋₆ alkyl, -C₁₋₆ alkylor or hydroxy groups;
- or a pharmaceutically acceptable salt or solvate thereof.
- 2. A compound according to claim 1 which is a compound of formula E1-E88 or a pharmaceutically acceptable salt thereof.
- 3. A pharmaceutical composition comprising a compound of formula (I) as defined in claim 1 or claim 2 or a pharmaceutically acceptable salt or solvate thereof in admixture with one or more pharmaceutically acceptable diluents or carriers.
- 4. A compound of formula (I) as defined in claim 1 or claim 2 or a pharmaceutically acceptable salt or solvate thereof for use as a pharmaceutical.
 - 5. Use of a compound of formula (I) as defined in claim 1 or claim 2 or a pharmaceutically acceptable salt or solvate thereof in the treatment of diseases characterised by elevated β -amyloid levels or β -amyloid deposits.
 - 6. Use of a compound of formula (I) as defined in claim 1 or claim 2 or a pharmaceutically acceptable salt or solvate thereof in the manufacture of a medicament for the treatment of diseases characterised by elevated β -amyloid levels or β -amyloid deposits.
 - 7. A method of treatment or prophylaxis of diseases characterised by elevated β -amyloid levels or β -amyloid deposits which comprises administering to a patient an effective amount of a compound of formula (I) as defined in claim 1 or claim 2 or a pharmaceutically acceptable salt or solvate thereof.

8. A pharmaceutical composition comprising a compound of formula (I) as defined in claim 1 or claim 2 or a pharmaceutically acceptable salt or solvate thereof for use in the treatment of diseases characterised by elevated β -amyloid levels or β -amyloid deposits.